REPAIR PARTS

RXTH**AVJU9 AURORA OD HP

RXTH09AVJU9
RXTH12AVJU9
RXTH15AVJU9
RXTH18AVJU9
RXTH24AVJU9



This manual is to be used by qualified technicians only.

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Important Information

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Functional Parts List 3

Illustration and Parts ..... 4 - 11

Views shown are for parts illustrations only, not servicing procedures.

Text Codes:

AR - As Required
NA - Not Available
NS - Not Shown
00000000 - See Note
QTY - Quantity Example (QTY 3) (If Quantity not shown, Quantity = 1)
M - Model Example (M1) (If M Code not shown, then part is used on all Models)

Expanded Model Nomenclature:

Example
M1 - Model#1
M2 - Model#2
M3 - Model#3

Daikin Comfort Technologies Manufacturing , Inc. is not responsible for personal injury or property damage resulting from improper service. Review all service information before beginning repairs.

Warranty service must be performed by an authorized technician, using authorized factory parts. If service is required after the warranty expires, Daikin Comfort Technologies Manufacturing , Inc. also recommends contacting an authorized technician and using authorized factory parts.

Daikin Comfort Technologies Manufacturing , Inc. reserves the right to discontinue, or change at any time, specifications or designs without notice or without incurring obligations.

For assistance within the U.S.A. contact:
Homeowner Support
Daikin Comfort Technologies Manufacturing , Inc.
19001 Kermier Road
Waller, Texas 77484
855-770-5678-Telephone
713-863-2382-Facsimile

For assistance outside the U.S.A. contact:
International Division
Daikin Comfort Technologies Manufacturing , Inc.
19001 Kermier Road
Waller, Texas 77484
713-861-2500-Telephone
713-863-2382-Facsimile

Functional Parts

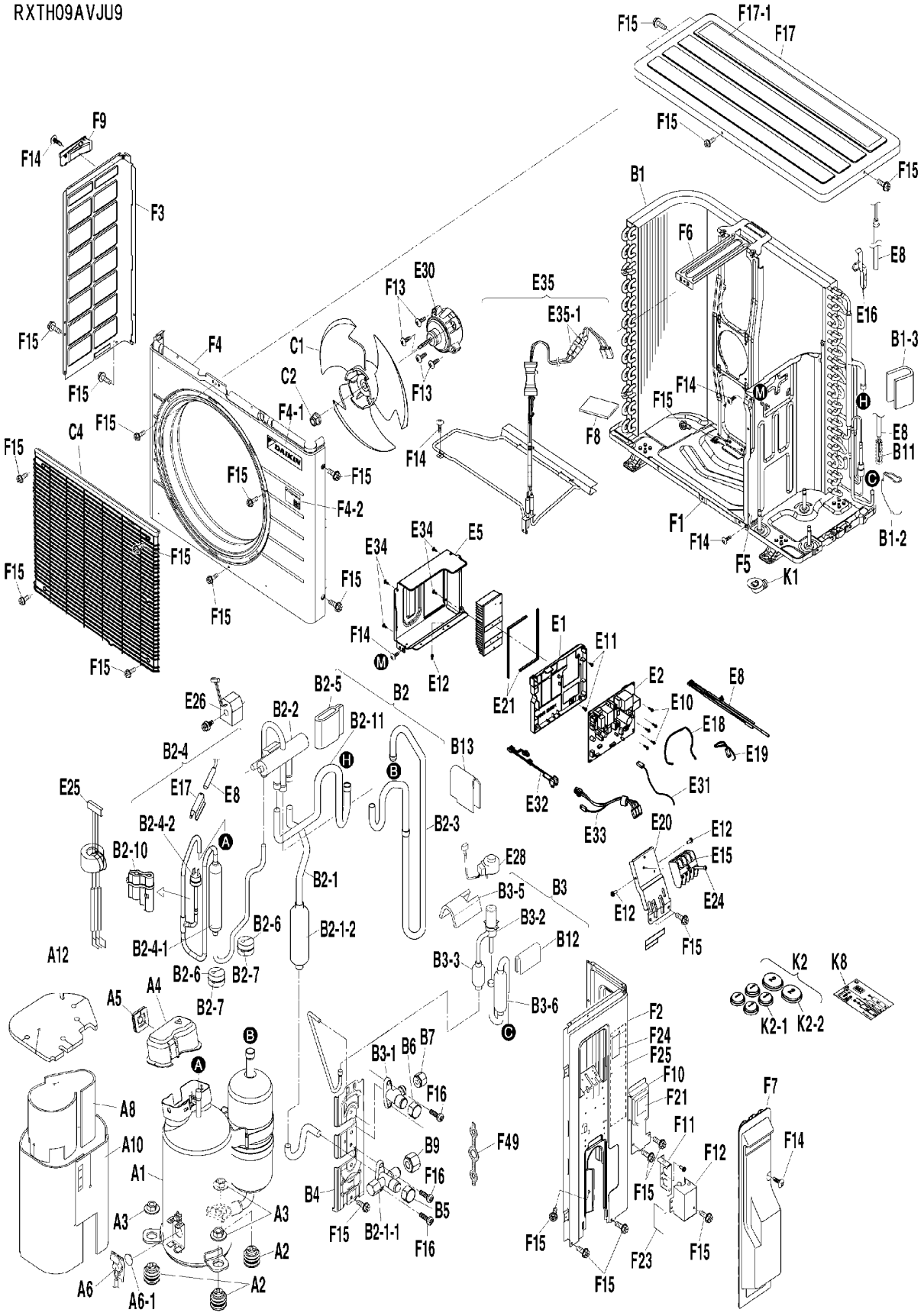
Part No:	Description:
2570897	COMPRESSOR ASSY. (M4, M5)
2558463	COMPRESSOR ASSY. (M2, M3)
2562062	DC FAN MOTOR (M1, M2)
2561027	DC FAN MOTOR (M3, M4, M5)
153875J	FUSE (M1, M2)
2534983	HIGH PRESSURE SWITCH
2579381	PRINTED CIRCUIT BOARD ASSY. (M2)
2579359	PRINTED CIRCUIT BOARD ASSY. (M3)
2579358	PRINTED CIRCUIT BOARD ASSY. (M4)
2562380	PRINTED CIRCUIT BOARD ASSY. (M5)
2562376	PRINTED CIRCUIT BOARD ASSY. (M1)
2562051	SWING COMPRESSOR (M1)

Expanded Model Nomenclature

M1 - RXTH09AVJU9
M2 - RXTH12AVJU9
M3 - RXTH15AVJU9
M4 - RXTH18AVJU9
M5 - RXTH24AVJU9

RXTH09AVJU9

RXTH09AVJU9



Picture Key	
Ref #	Picture #
1	A1
2	A2
3	A3
4	A4
5	A5
6	A6
7	A6-1
8	A8
9	A10
10	A12
11	B1
12	B1-2
13	B1-3
14	B2
15	B2-1
16	B2-1-1
17	B2-1-2
18	B2-2
19	B2-3
20	B2-4
21	B2-4-1
22	B2-4-2
23	B2-5
24	B2-6
25	B2-7
26	B2-10
27	B2-11
28	B3
29	B3-1
30	B3-2
31	B3-3
32	B3-5
33	B3-6
34	B4
35	B5
36	B6
37	B7
38	B9
39	B11
40	B12
41	B13
42	C1
43	C2
44	C4
45	E1
46	E2
47	E5
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49	E10
50	E11
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55	E18
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62	E28
63	E30
64	E31
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67	E34
68	E35
69	E35-1
70	F1
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72	F3
73	F4
74	F4-1
75	F4-2
76	F5
77	F6
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79	F8
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81	F10
82	F11
83	F12
84	F13
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86	F15
87	F16
88	F17
89	F17-1
90	F21
91	F23
92	F24
93	F25
94	F49
95	K1
96	K2
97	K2-1
98	K2-2
99	K8

RXTH09AVJU9

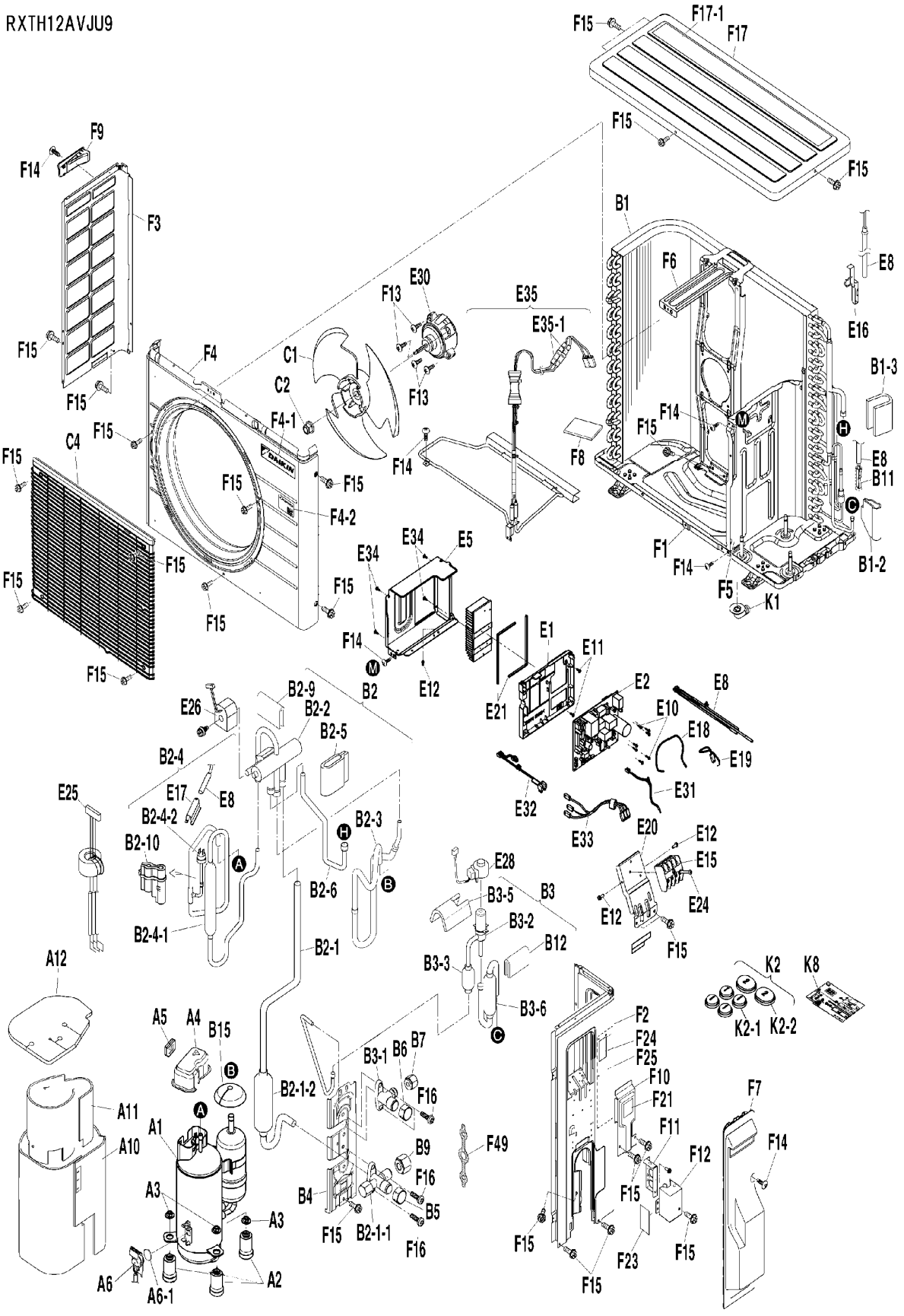
Ref. No:	Part No:	Description:
Image 1:		
1	2562051	SWING COMPRESSOR (M1)
2	091532J	VIBRATION ISOLATOR (M1)
3	4010410	WASHER (NUT WITH WASHER) (M1)
4	2425597	TERMINAL COVER (M1)
5	040139J	RUBBER BUSH/ LEAD WIRE (M1)
6	2428510	RETAINER ASSY. (M1)
7	2428527	RADIATION SHEET (M1)
8	2562079	SOUND INSULATION (INSIDE TRUNK) (M1)
9	2562078	SOUND INSULATION (OUTSIDE TRUNK) (M1)
10	2562080	SOUND INSULATION (TOP) (M1)
11	2562083	HEAT EXCHANGER ASSY. (L BEND) (M1)
12	2562084	PUTTY (M1)
13	1776968	PUTTY (M1)
14	NA	FOUR WAY VALVE ASSY. (M1)
15	NA	GAS STOP VALVE ASSY. (M1)
16	2267032	STOP VALVE ASSY. (GAS LINE) (M1)
17	140620J	MUFFLER (M1)
18	1964138	BODY/ FOUR WAY VALVE (M1)
19	NA	SUCTION PIPE ASSY. (M1)
20	NA	DISCHARGE PIPE ASSY. (M1)
21	117029J	MUFFLER (M1)
22	2534983	HIGH PRESSURE SWITCH (M1)
23	1754285	PUTTY (M1)
24	980754J	VIBRATION ABSORBER/ REF. PIPING (M1)
25	980761J	WEIGHT CLIP (M1)
26	2562605	PUTTY (HEAT RESISTANT) (M1)
27	NA	CONNECTION PIPE (4V-HEAT EXCH.) (M1)
28	NA	ELECTRONIC EXP. VALVE ASSY. (M1)
29	2319313	LIQUID STOP VALVE ASSY. (SUB) (M1)
30	2445584	BODY/ ELECTRONIC EXP. VALVE (M1)
31	138233J	MUFFLER (M1)
32	2100230	PUTTY (M1)
33	2562054	FILTER ASSY. (1) (M1)
34	2562052	STOP VALVE MOUNTING PLATE (M1)
35	2158703	VALVE CAP (M1)
36	1753314	VALVE CAP (M1)
37	1723546	FLARE NUT (FORGING) (M1)
38	119848J	FLARE NUT (M1)
39	380120J	FITTING SPRING/ THERMISTOR (M1)
40	1851908	PUTTY (M1)
41	2562081	PUTTY (M1)
42	2562064	PROPELLER FAN (M1)
43	847002J	FAN RETAINING NUT (M1)
44	2578761	DISCH. GRILLE ASSY. (M1)
45	2579182	EL. COMPO. BOX (M1)
46	2562376	PRINTED CIRCUIT BOARD ASSY. (M1)
47	2562056	EL. COMPO. MOUNTING PLATE (M1)
48	2562057	THERMISTOR ASSY. (M1)
49	131073J	PAN HEAD MACHINE SCREW (M1)
50	040908J	TRUSS HEAD SCREW (M1)
51	113783J	TAPPING SCREW (M1)
52	156720J	TERMINAL BLOCK (M1)
53	128511J	FIXTURE/ THERMISTOR (M1)
54	1728781	THERMISTOR FIXTURE (M1)
55	NA	EARTH WIRE (M1)
56	NA	EARTH WIRE (M1)
57	2562058	MOUNTING PLATE (TERMINAL STRIP) (M1)
Image 1:		
58	2578766	SEALING MATERIAL (M1)
59	1839504	PAN HEAD TAPPING SCREW (M1)
60	2562061	WIRE HARNESS (COMP.) (M1)
61	2562063	COIL/ FOUR WAY VALVE (M1)
62	6028120	COIL/ ELECTRONIC EXP. VALVE (M1)
63	2562062	DC FAN MOTOR (M1)
64	2562606	WIRE HARNESS (M1)
65	2562060	WIRE HARNESS ASSY. (FOR OL/HPS) (M1)
66	2562059	WIRE HARNESS ASSY. (M1)
67	121650J	TRUSS HEAD TAPPING SCREW (M1)
68	2579184	DRAIN PAN HEATER ASSY. (M1)
69	153875J	FUSE (M1)
70	2562065	BOTTOM FRAME ASSY. (M1)
71	2562067	RIGHT SIDE PLATE (M1)
72	2562068	LEFT SIDE PLATE (M1)
73	2579193	FRONT PLATE ASSY. (M1)
74	2562082	BRAND NAME LABEL (M1)
75	2561738	LABEL NAME PLATE (INVERTER R32) (M1)
76	2578768	PARTITION PLATE (M1)
77	2562071	FAN MOTOR STAND ASSY. (M1)
78	2562073	STOP VALVE COVER ASSY. (M1)
79	2562077	CUSHION MATERIAL (H/E) (M1)
80	2562074	HANDLE (LEFT) (M1)
81	2562072	RADIATION SHIELD PLATE (M1)
82	2562075	CONDUIT MOUNTING PLATE (M1)
83	2562076	COVER (CONDUIT MOUNTING PLATE) (M1)
84	147362J	TRUSS HEAD TAPPING SCREW (M1)
85	008203J	TRUSS HEAD TAPPING SCREW (M1)
86	109224J	HEX. HEAD TAPPING SCREW (M1)
87	048017J	PAN HEAD TAPPING SCREW (M1)
88	2564819	TOP PLATE ASSY. (M1)
89	NA	CAUTION LABEL (SUPERCARGO) (M1)
90	NA	CAUTION LABEL (ELECTRIC SHOCK) (M1)
91	NA	CAUTION LABEL (BURN) (M1)
92	NA	PRODUCT LIABILITY CAUTION LABEL (M1)
93	NA	CAUTION LABEL (FLAMMABLE GAS) (M1)
94	2561939	SIDE CAP (PAIR SERVICE PORT) (M1)
95	2561222	JOINT (DRAIN) (M1)
96	NA	ACCESSORY SET (M1)
97	2253709	CAP 1 (DRAIN) (M1)
98	2253716	CAP 2 (DRAIN) (M1)
99	2561739	ADDITIONAL REFR. CHARGE LABEL (M1)

Expanded Model Nomenclature

M1 - RXTH09AVJU9
M2 - RXTH12AVJU9
M3 - RXTH15AVJU9
M4 - RXTH18AVJU9
M5 - RXTH24AVJU9

RXTH12AVJU9

RXTH12AVJU9



Picture Key	
Ref #	Picture #
1	A1
2	A2
3	A3
4	A4
5	A5
6	A6
7	A6-1
8	A10
9	A11
10	A12
11	B1
12	B1-2
13	B1-3
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36	B7
37	B9
38	B11
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40	B15
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88	F17-1
89	F21
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91	F24
92	F25
93	F49
94	K1
95	K2
96	K2-1
97	K2-2
98	K8

RXTH12AVJU9

Ref. No:	Part No:	Description:
Image 1:		
1	2558463	COMPRESSOR ASSY. (M2)
2	128989J	VIBRATION ABSORBER (M2)
3	4010410	WASHER (NUT WITH WASHER) (M2)
4	2425597	TERMINAL COVER (M2)
5	040139J	RUBBER BUSH/ LEAD WIRE (M2)
6	2428510	RETAINER ASSY. (M2)
7	2428527	RADIATION SHEET (M2)
8	2562088	SOUND INSULATION (OUTER SLEEVE) (M2)
9	2562089	SOUND INSULATION (INNER SLEEVE) (M2)
10	2562090	SOUND INSULATION (TOP) (M2)
11	2562083	HEAT EXCHANGER ASSY. (L BEND) (M2)
12	2562084	PUTTY (M2)
13	1776968	PUTTY (M2)
14	NA	FOUR WAY VALVE ASSY. (M2)
15	NA	GAS STOP VALVE ASSY. (M2)
16	2267032	STOP VALVE ASSY. (GAS LINE) (M2)
17	140620J	MUFFLER (M2)
18	1964138	BODY/ FOUR WAY VALVE (M2)
19	NA	SUCTION PIPE ASSY. (M2)
20	NA	DISCHARGE PIPE ASSY. (M2)
21	117029J	MUFFLER (M2)
22	2534983	HIGH PRESSURE SWITCH (M2)
23	1754285	PUTTY (M2)
24	NA	CONNECTION PIPE (4V-HEAT EXCH.) (M2)
25	2540629	PUTTY (HEAT RESISTANT) (M2)
26	2562605	PUTTY (HEAT RESISTANT) (M2)
27	NA	ELECTRONIC EXP. VALVE ASSY. (M2)
28	2319313	LIQUID STOP VALVE ASSY. (SUB) (M2)
29	2445584	BODY/ ELECTRONIC EXP. VALVE (M2)
30	138233J	MUFFLER (M2)
31	2100230	PUTTY (M2)
32	2562054	FILTER ASSY. (1) (M2)
33	2562052	STOP VALVE MOUNTING PLATE (M2)
34	2158703	VALVE CAP (M2)
35	1753314	VALVE CAP (M2)
36	1723546	FLARE NUT (FORGING) (M2)
37	119848J	FLARE NUT (M2)
38	380120J	FITTING SPRING/ THERMISTOR (M2)
39	1851908	PUTTY (M2)
40	111898J	SOUND ABSORBING PUTTY (M2)
41	2562064	PROPELLER FAN (M2)
42	847002J	FAN RETAINING NUT (M2)
43	2578761	DISCH. GRILLE ASSY. (M2)
44	2579182	EL. COMPO. BOX (M2)
45	2579381	PRINTED CIRCUIT BOARD ASSY. (M2)
46	2562056	EL. COMPO. MOUNTING PLATE (M2)
47	2562057	THERMISTOR ASSY. (M2)
48	131073J	PAN HEAD MACHINE SCREW (M2)
49	040908J	TRUSS HEAD SCREW (M2)
50	113783J	TAPPING SCREW (M2)
51	156720J	TERMINAL BLOCK (M2)
52	128511J	FIXTURE/ THERMISTOR (M2)
53	1728781	THERMISTOR FIXTURE (M2)
54	NA	EARTH WIRE (M2)
55	NA	EARTH WIRE (M2)
56	2562058	MOUNTING PLATE (TERMINAL STRIP) (M2)
57	2578766	SEALING MATERIAL (M2)

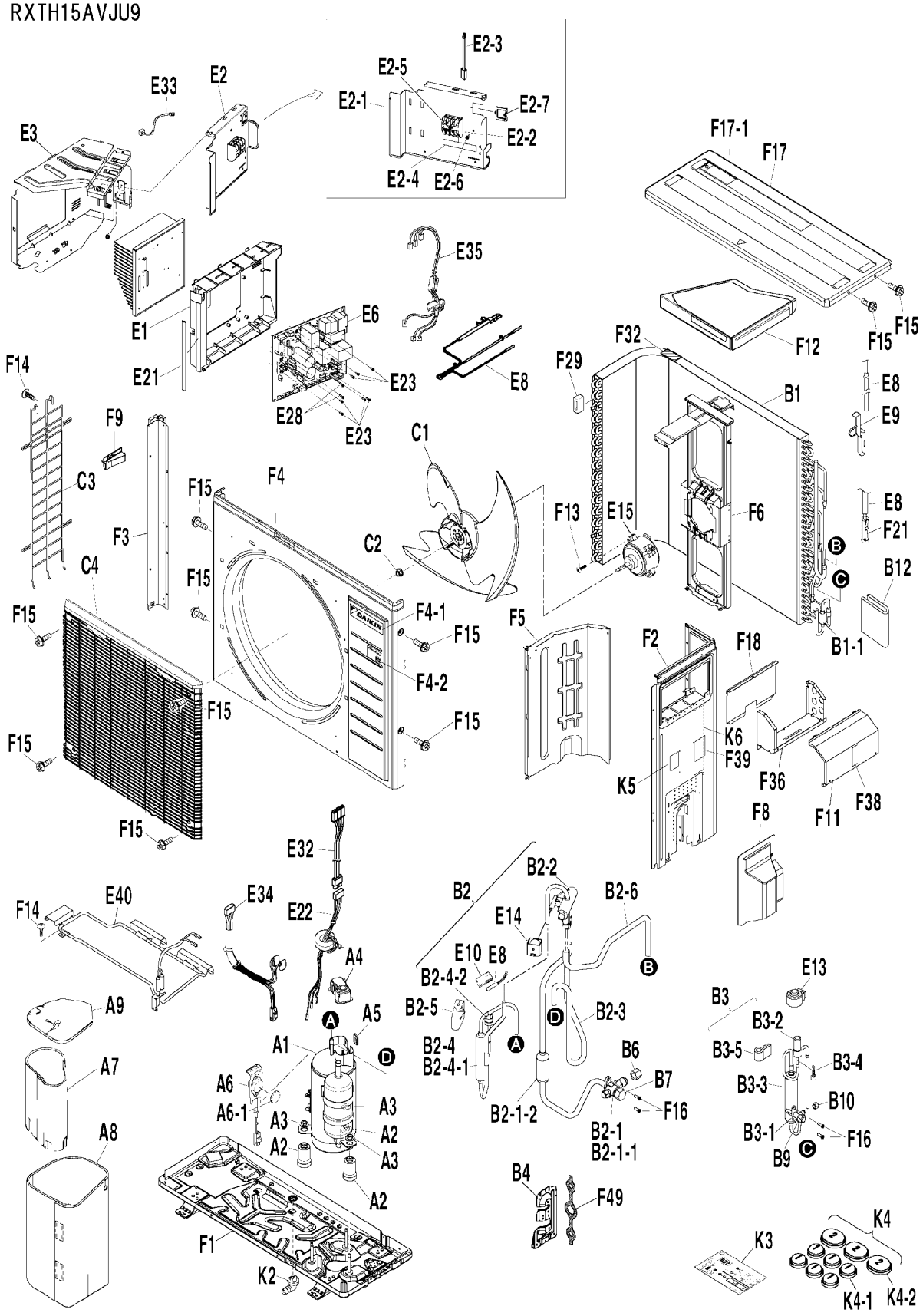
Ref. No:	Part No:	Description:
Image 1:		
58	1839504	PAN HEAD TAPPING SCREW (M2)
59	2562086	WIRE HARNESS (COMP.) (M2)
60	2562063	COIL/ FOUR WAY VALVE (M2)
61	6028120	COIL/ ELECTRONIC EXP. VALVE (M2)
62	2562062	DC FAN MOTOR (M2)
63	NA	EARTH WIRE (M2)
64	2562060	WIRE HARNESS ASSY. (FOR OL/HPS) (M2)
65	2562085	WIRE HARNESS ASSY. (M2)
66	121650J	TRUSS HEAD TAPPING SCREW (M2)
67	2579184	DRAIN PAN HEATER ASSY. (M2)
68	153875J	FUSE (M2)
69	2562087	BOTTOM FRAME ASSY. (M2)
70	2562067	RIGHT SIDE PLATE (M2)
71	2562068	LEFT SIDE PLATE (M2)
72	2579193	FRONT PLATE ASSY. (M2)
73	2562082	BRAND NAME LABEL (M2)
74	2561738	LABEL NAME PLATE (INVERTER R32) (M2)
75	2578768	PARTITION PLATE (M2)
76	2562071	FAN MOTOR STAND ASSY. (M2)
77	2562073	STOP VALVE COVER ASSY. (M2)
78	2562077	CUSHION MATERIAL (H/E) (M2)
79	2562074	HANDLE (LEFT) (M2)
80	2562072	RADIATION SHIELD PLATE (M2)
81	2562075	CONDUIT MOUNTING PLATE (M2)
82	2562076	COVER (CONDUIT MOUNTING PLATE) (M2)
83	147362J	TRUSS HEAD TAPPING SCREW (M2)
84	008203J	TRUSS HEAD TAPPING SCREW (M2)
85	109224J	HEX. HEAD TAPPING SCREW (M2)
86	048017J	PAN HEAD TAPPING SCREW (M2)
87	2564825	TOP PLATE ASSY. (M2)
88	NA	CAUTION LABEL (SUPERCARGO) (M2)
89	NA	CAUTION LABEL (ELECTRIC SHOCK) (M2)
90	NA	CAUTION LABEL (BURN) (M2)
91	NA	PRODUCT LIABILITY CAUTION LABEL (M2)
92	NA	CAUTION LABEL (FLAMMABLE GAS) (M2)
93	2561939	SIDE CAP (PAIR SERVICE PORT) (M2)
94	2561222	JOINT (DRAIN) (M2)
95	NA	ACCESSORY SET (M2)
96	2253709	CAP 1 (DRAIN) (M2)
97	2253716	CAP 2 (DRAIN) (M2)
98	2561739	ADDITIONAL REFR. CHARGE LABEL (M2)

Expanded Model Nomenclature

M1 - RXTH09AVJU9
M2 - RXTH12AVJU9
M3 - RXTH15AVJU9
M4 - RXTH18AVJU9
M5 - RXTH24AVJU9

RXTH15AVJU9

RXTH15AVJU9



Picture Key	
Ref #	Picture #
1	A1
2	A2
3	A3
4	A4
5	A5
6	A6
7	A6-1
8	A7
9	A8
10	A9
11	B1
12	B1-1
13	B2
14	B2-1
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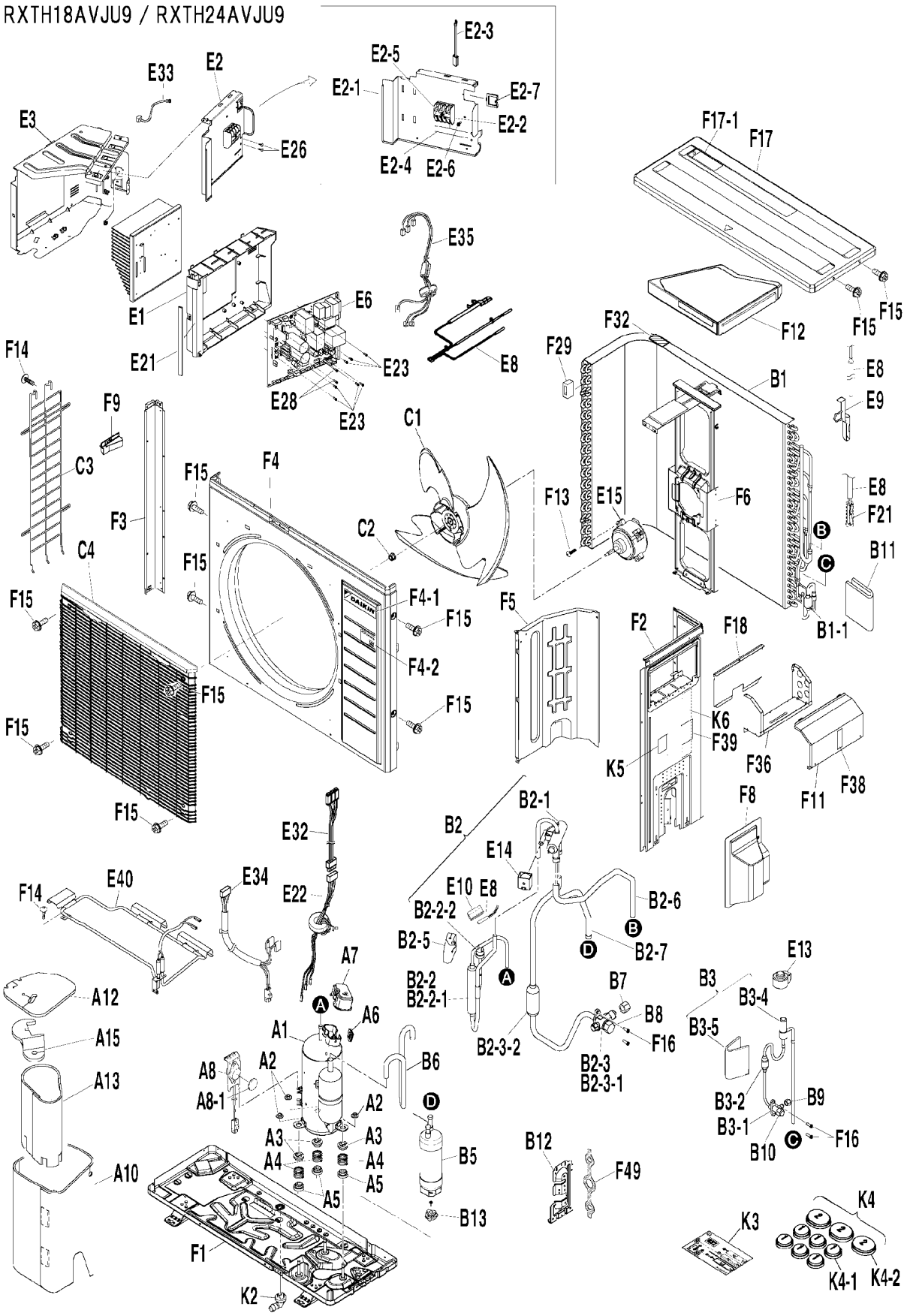
RXTH15AVJU9

Ref. No:	Part No:	Description:
Image 1:		
1	2558463	COMPRESSOR ASSY. (M3)
2	128989J	VIBRATION ABSORBER (M3)
3	4010410	WASHER (NUT WITH WASHER) (M3)
4	2425597	TERMINAL COVER (M3)
5	040139J	RUBBER BUSH/ LEAD WIRE (M3)
6	2428510	RETAINER ASSY. (M3)
7	2428527	RADIATION SHEET (M3)
8	2561042	SOUND INSULATION (INNER SLEEVE) (M3)
9	2561475	SOUND INSULATION (OUTER SLEEVE) (M3)
10	2561476	SOUND INSULATION (OUTER TOP) (M3)
11	2561463	HEAT EXCHANGER ASSY. (M3)
12	138233J	MUFFLER (M3)
13	NA	FOUR WAY VALVE ASSY. (M3)
14	NA	GAS STOP VALVE ASSY. (M3)
15	2561464	GAS STOP VALVE ASSY. (SUB) (M3)
16	2548433	MUFFLER (M3)
17	2455992	BODY/ FOUR WAY VALVE (M3)
18	NA	SUCTION PIPE (M3)
19	NA	DISCHARGE PIPE ASSY. (M3)
20	161839J	MUFFLER (M3)
21	2534983	HIGH PRESSURE SWITCH (M3)
22	2560996	PUTTY (HEAT RESISTANT) (M3)
23	NA	CONNECTION PIPE(4WAY V-HE) (M3)
24	NA	ELECTRONIC EXP. VALVE ASSY. (M3)
25	2561465	LIQUID STOP VALVE ASSY. (M3)
26	2561466	BODY/ ELECTRONIC EXP. VALVE (M3)
27	2561467	LIQUID RECEIVER ASSY (SUB) (M3)
28	111167J	STRAINER (M3)
29	2533582	PUTTY (M3)
30	2561487	STOP VALVE MOUNTING PLATE (M3)
31	119849J	FLARE NUT (FORGING) (M3)
32	2159232	VALVE CAP (M3)
33	1753314	VALVE CAP (M3)
34	1723546	FLARE NUT (FORGING) (M3)
35	1912601	PUTTY (M3)
36	2561029	PROPELLER FAN ASSY. (M3)
37	847003J	LOCK NUT/ FAN (M3)
38	6025762	PROTECTION NET (LEFT SIDE) (M3)
39	2578771	DISCHARGE GRILLE ASSY. (M3)
40	2561327	EL. COMPO. BOX (HEATER STANDARD) (M3)
41	2561753	TERMINAL STRIP MOUNTING PLATE (M3)
42	2561468	MOUNTING PLATE (TERMINAL STRIP) (M3)
43	156720J	TERMINAL BLOCK (M3)
44	2561469	WIRE HARNESS ASSY. (EARTH WIRE) (M3)
45	2561470	INDICATION LABEL (TERMINAL) (M3)
46	1839504	PAN HEAD TAPPING SCREW (M3)
47	113783J	TAPPING SCREW (M3)
48	099951J	EDGE SADDLE (M3)
49	2561006	EL. COMPO. MOUNTING PLATE ASSY. (M3)
50	2579359	PRINTED CIRCUIT BOARD ASSY. (M3)
51	2561016	THERMISTOR ASSY. (M3)
52	128511J	FIXTURE/ THERMISTOR (M3)
53	1728781	THERMISTOR FIXTURE (M3)
54	2561025	COIL/ ELECTRONIC EXP. VALVE (M3)
55	2532798	FOUR WAY VALVE COIL ASSY. (M3)
56	2561027	DC FAN MOTOR (M3)
57	2578773	SEALING MATERIAL (EL. COMPO. BOX) (M3)
Image 1:		
58	2561028	WIRE HARNESS ASSY. (FOR COMP.) (M3)
59	131073J	PAN HEAD MACHINE SCREW (M3)
60	2425667	PAN HEAD MACHINE SCREW (M3)
61	2561017	WIRE HARNESS ASSY. (COMP. RELAY) (M3)
62	2561018	WIRE HARNESS ASSY. (FUNCTIONAL EARTH) (M3)
63	2561019	WIRE HARNESS ASSY. (FOR OL/ HPS) (M3)
64	2561471	WIRE HARNESS ASSY. (L/N)(S) (M3)
65	2561458	DRAIN PAN HEATER ASSY. (M3)
66	2561033	BOTTOM FRAME ASSY. (M3)
67	2561472	RIGHT SIDE PLATE (M3)
68	2561039	LEFT SIDE PLATE (M3)
69	2575967	FRONT PLATE ASSY. (M3)
70	2561326	BRAND NAME LABEL (M3)
71	2561738	LABEL NAME PLATE (INVERTER R32) (M3)
72	2561031	PARTITION PLATE (M3)
73	2561032	FAN MOTOR STAND ASSY. (M3)
74	6022709	STOP VALVE COVER (M3)
75	6022835	HANDLE (M3)
76	2561473	TERMINAL STRIP COVER ASSY. (M3)
77	2561034	POLYETHYLENE FOAM ASSY. (M3)
78	2120405	HEX. TAPPING SCREW (3) (M3)
79	008203J	TRUSS HEAD TAPPING SCREW (M3)
80	109224J	HEX. HEAD TAPPING SCREW (M3)
81	048017J	PAN HEAD TAPPING SCREW (M3)
82	2564822	TOP PLATE ASSY. (M3)
83	NA	CAUTION LABEL (SUPERCARGO) (M3)
84	2561037	DRIP PROOF PLATE ASSY. (TERMINAL) (M3)
85	380120J	FITTING SPRING/ THERMISTOR (M3)
86	1708756	SEALING MATERIAL (M3)
87	6026829	SEALING MATERIAL (HEAT EXCH. TOP) (M3)
88	2561474	CONDUIT MOUNTING PLATE ASSY. (M3)
89	NA	CAUTION LABEL (ELECTRIC SHOCK) (M3)
90	NA	CAUTION LABEL (BURN) (M3)
91	2561939	SIDE CAP (PAIR SERVICE PORT) (M3)
92	2561222	JOINT (DRAIN) (M3)
93	2561739	ADDITIONAL REFR. CHARGE LABEL (M3)
94	NA	ACCESSORY SET (M3)
95	2253709	CAP 1 (DRAIN) (M3)
96	2253716	CAP 2 (DRAIN) (M3)
97	NA	PRODUCT LIABILITY CAUTION LABEL (M3)
98	NA	CAUTION LABEL (FLAMMABLE GAS) (M3)

Expanded Model Nomenclature

M1 - RXTH09AVJU9
M2 - RXTH12AVJU9
M3 - RXTH15AVJU9
M4 - RXTH18AVJU9
M5 - RXTH24AVJU9

RXTH18AVJU9 RXTH24AVJU9



Picture Key	
Ref #	Picture #
1	A1
2	A10
3	A12
4	A13
5	A15
6	A2
7	A3
8	A4
9	A5
10	A6
11	A7
12	A8
13	A8-1
14	B1
15	B10
16	B11
17	B1-1
18	B12
19	B13
20	B2
21	B2-1
22	B2-2
23	B2-2-1
24	B2-2-2
25	B2-3
26	B2-3-1
27	B2-3-2
28	B2-5
29	B2-6
30	B2-7
31	B3
32	B3-1
33	B3-2
34	B3-4
35	B3-5
36	B5
37	B6
38	B7
39	B8
40	B9
41	C1
42	C2
43	C3
44	C4
45	E1
46	E10
47	E13
48	E14
49	E15
50	E2
51	E21
52	E2-1
53	E22
54	E2-2
55	E23
56	E2-3
57	E2-4
58	E2-5
59	E26
60	E2-6
61	E2-7
62	E28
63	E3
64	E32
65	E33
66	E34
67	E35
68	E40
69	E6
70	E8
71	E9
72	F1
73	F11
74	F12
75	F13
76	F14
77	F15
78	F16
79	F17
80	F17-1
81	F18
82	F2
83	F21
84	F29
85	F3
86	F32
87	F36
88	F38
89	F39
90	F4
91	F4-1
92	F4-2
93	F49
94	F5
95	F6
96	F8
97	F9
98	K2
99	K3
100	K4
101	K4-1
102	K4-2
103	K5
104	K6

RXTH18AVJU9 RXTH24AVJU9

Ref. No:	Part No:	Description:
Image 1:		
1	2570897	COMPRESSOR ASSY. (M4, M5)
2	2561043	SOUND INSULATION (OUTER SLEEVE) (M4, M5)
3	2561485	SOUND INSULATION (OUTER TOP) (M4, M5)
4	2561316	SOUND INSULATION (INNER SLEEVE) (M4, M5)
5	6025183	SOUND INSULATION (INNER TOP) (M4, M5)
6	4010410	WASHER (NUT WITH WASHER) (M4, M5)
7	096039J	SPRING HOLDER (1) (M4, M5)
8	390208J	MOUNTING SPRING (M4, M5)
9	4016565	SPRING HOLDER (2) (M4, M5)
10	040139J	RUBBER BUSH/ LEAD WIRE (M4, M5)
11	2425597	TERMINAL COVER (M4, M5)
12	2428510	RETAINER ASSY. (M4, M5)
13	2428527	RADIATION SHEET (M4, M5)
14	2561463	HEAT EXCHANGER ASSY. (M4, M5)
15	1753314	VALVE CAP (M4, M5)
16	1912601	PUTTY (M4, M5)
17	138233J	MUFFLER (M4, M5)
18	2561487	STOP VALVE MOUNTING PLATE (M4, M5)
19	380116J	CUSHION RUBBER/ ACCUMULATOR (M4, M5)
20	NA	FOUR WAY VALVE ASSY. (M4, M5)
21	2455992	BODY/ FOUR WAY VALVE (M4, M5)
22	NA	DISCHARGE PIPE ASSY. (M4, M5)
23	161839J	MUFFLER (M4, M5)
24	2534983	HIGH PRESSURE SWITCH (M4, M5)
25	NA	GAS STOP VALVE ASSY. (M4, M5)
26	2561464	GAS STOP VALVE ASSY. (SUB) (M4)
26	2561486	GAS STOP VALVE ASSY. (SUB) (M5)
27	2548433	MUFFLER (M4, M5)
28	2560996	PUTTY (HEAT RESISTANT) (M4, M5)
29	NA	CONNECTION PIPE(4WAY V-HE) (M4, M5)
30	NA	ACCUMULATOR CONNECTION PIPE (4W-ACC) (M4, M5)
31	NA	ELECTRONIC EXP. VALVE ASSY. (M4, M5)
32	2561482	LIQUID STOP VALVE ASSY (M4, M5)
33	138233J	MUFFLER (M4, M5)
34	2561466	BODY/ ELECTRONIC EXP. VALVE (M4, M5)
35	2561752	PUTTY (M4, M5)
36	2561483	GAS LIQUID SEPARATOR ASSY. (M4, M5)
37	NA	SUCTION PIPE (M4, M5)
38	119850J	FLARE NUT (M5)
38	119849J	FLARE NUT (FORGING) (M4)
39	2159232	VALVE CAP (M4)
39	5018326	VALVE CAP (M5)
40	1723546	FLARE NUT (FORGING) (M4, M5)
41	2561029	PROPELLER FAN ASSY. (M4, M5)
42	847003J	LOCK NUT/ FAN (M4, M5)
43	6025762	PROTECTION NET (LEFT SIDE) (M4, M5)
44	2578771	DISCHARGE GRILLE ASSY. (M4, M5)
45	2561327	EL. COMPO. BOX (HEATER STANDARD) (M4, M5)
46	6005471	FIXTURE/ THERMISTOR (M4, M5)
47	2561025	COIL/ ELECTRONIC EXP. VALVE (M4, M5)
48	2532798	FOUR WAY VALVE COIL ASSY. (M4, M5)
49	2561027	DC FAN MOTOR (M4, M5)
50	2561753	TERMINAL STRIP MOUNTING PLATE (M4, M5)
51	2578773	SEALING MATERIAL (EL. COMPO. BOX) (M4, M5)
52	2561468	MOUNTING PLATE (TERMINAL STRIP) (M4, M5)

Ref. No:	Part No:	Description:
Image 1:		
53	2561028	WIRE HARNESS ASSY. (FOR COMP.) (M4, M5)
54	156720J	TERMINAL BLOCK (M4, M5)
55	131073J	PAN HEAD MACHINE SCREW (M4, M5)
56	2561469	WIRE HARNESS ASSY. (EARTH WIRE) (M4, M5)
57	2561470	INDICATION LABEL (TERMINAL) (M4, M5)
58	1839504	PAN HEAD TAPPING SCREW (M4, M5)
59	008203J	TRUSS HEAD TAPPING SCREW (M4, M5)
60	113783J	TAPPING SCREW (M4, M5)
61	099951J	EDGE SADDLE (M4, M5)
62	2425667	PAN HEAD MACHINE SCREW (M4, M5)
63	2561006	EL. COMPO. MOUNTING PLATE ASSY. (M4, M5)
64	2561017	WIRE HARNESS ASSY. (COMP. RELAY) (M4, M5)
65	2561018	WIRE HARNESS ASSY. (FUNCTIONAL EARTH) (M4, M5)
66	2561019	WIRE HARNESS ASSY. (FOR OL/ HPS) (M4, M5)
67	2561471	WIRE HARNESS ASSY. (L/N)(S) (M4, M5)
68	2561458	DRAIN PAN HEATER ASSY. (M4, M5)
69	2562380	PRINTED CIRCUIT BOARD ASSY. (M5)
69	2579358	PRINTED CIRCUIT BOARD ASSY. (M4)
70	2561016	THERMISTOR ASSY. (M4, M5)
71	128511J	FIXTURE/ THERMISTOR (M4, M5)
72	2561315	BOTTOM FRAME ASSY. (M4, M5)
73	2561473	TERMINAL STRIP COVER ASSY. (M4, M5)
74	2561034	POLYETHYLENE FOAM ASSY. (M4, M5)
75	2120405	HEX. TAPPING SCREW (3) (M4, M5)
76	008203J	TRUSS HEAD TAPPING SCREW (M4, M5)
77	109224J	HEX. HEAD TAPPING SCREW (M4, M5)
78	048017J	PAN HEAD TAPPING SCREW (M4, M5)
79	2564822	TOP PLATE ASSY. (M4, M5)
80	NA	CAUTION LABEL (SUPERCARGO) (M4, M5)
81	2561037	DRIP PROOF PLATE ASSY. (TERMINAL) (M4, M5)
82	2561472	RIGHT SIDE PLATE (M4, M5)
83	380120J	FITTING SPRING/ THERMISTOR (M4, M5)
84	1708756	SEALING MATERIAL (M4, M5)
85	2561039	LEFT SIDE PLATE (M4, M5)
86	6026829	SEALING MATERIAL (HEAT EXCH. TOP) (M4, M5)
87	2561474	CONDUIT MOUNTING PLATE ASSY. (M4, M5)
88	NA	CAUTION LABEL (ELECTRIC SHOCK) (M4, M5)
89	NA	CAUTION LABEL (BURN) (M4, M5)
90	2575967	FRONT PLATE ASSY. (M4, M5)
91	2561326	BRAND NAME LABEL (M4, M5)
92	2561738	LABEL NAME PLATE (INVERTER R32) (M4, M5)
93	2561939	SIDE CAP (PAIR SERVICE PORT) (M4, M5)
94	2561031	PARTITION PLATE (M4, M5)
95	2561032	FAN MOTOR STAND ASSY. (M4, M5)
96	6022709	STOP VALVE COVER (M4, M5)
97	6022835	HANDLE (M4, M5)
98	2561222	JOINT (DRAIN) (M4, M5)
99	2561739	ADDITIONAL REFR. CHARGE LABEL (M4, M5)
100	NA	ACCESSORY SET (M4, M5)
101	2253709	CAP 1 (DRAIN) (M4, M5)
102	2253716	CAP 2 (DRAIN) (M4, M5)
103	NA	PRODUCT LIABILITY CAUTION LABEL (M4, M5)
104	NA	CAUTION LABEL (FLAMMABLE GAS) (M4, M5)

Ref. No:	Part No:	Description:	Ref. No:	Part No:	Description:

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