

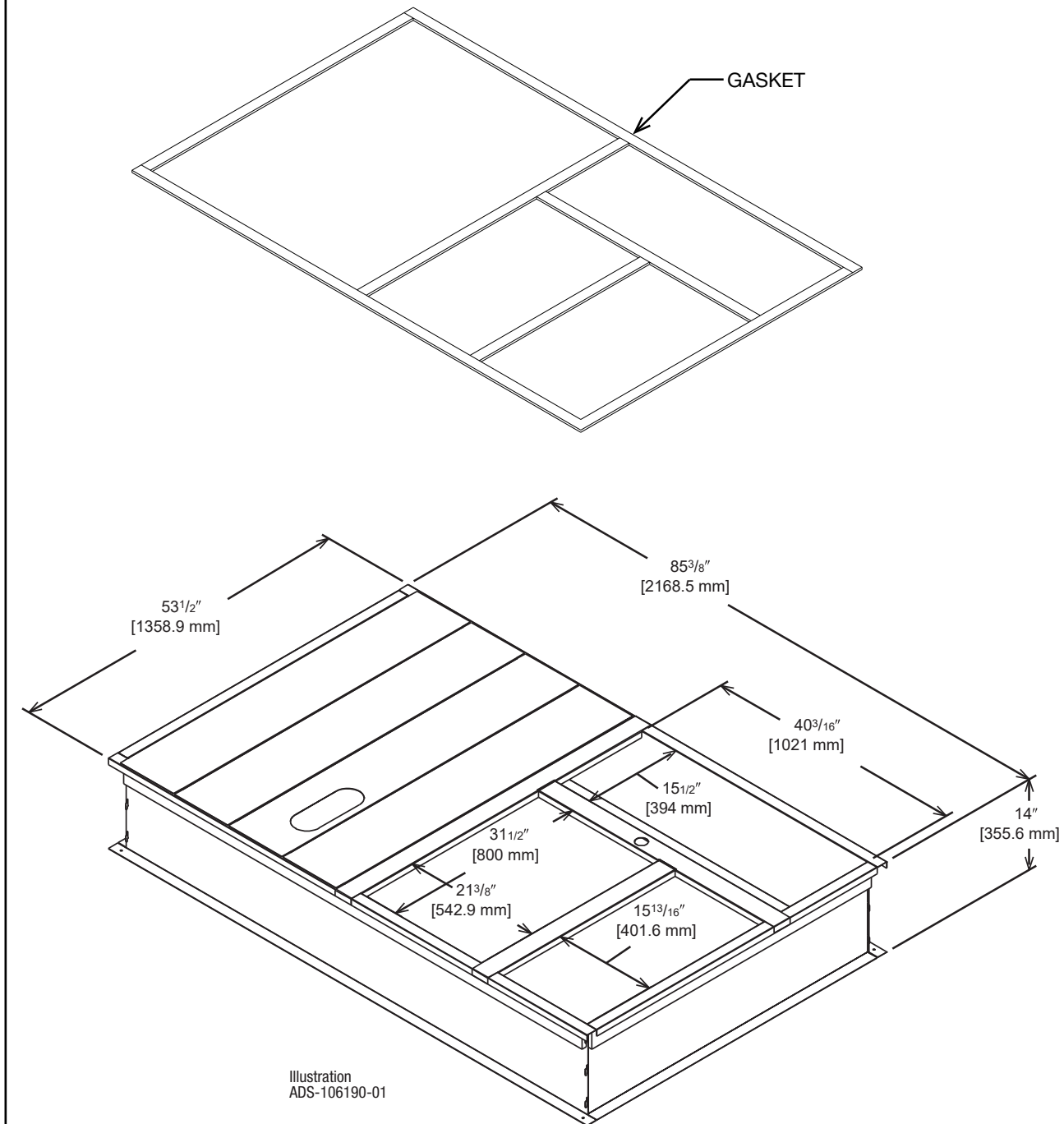
B. GENERAL SPECIFICATIONS

B.3. Product Data Information

B.3.7. Curb Dimensions

NOTE: See Section C.3.3. Rooftop Installation for more information for installing the unit on a curb.

Figure B.3.7. – A: Roofcurb Complete Assembly



C. INSTALLATION OF THE UNIT

C.1. General

C.1.1. Installation

Install this unit in accordance with The American National Standard Z223.1-latest edition booklet entitled “National Fuel Gas Code”, and the requirements or codes of the local utility or other authority having jurisdiction. Additional helpful publications available from the “National Fire Protection Association are:

- NFPA-90A - Installation of Air Conditioning and Ventilating Systems 2018 or latest edition.
- NFPA-90B - Warm Air Heating and Air Conditioning Systems 2018 or latest edition.

These publications are available from:

National Fire Protection
Association, Inc.
NFPA.ORG

C.1.2. Pre-Installation Checkpoints

Before attempting any installation, carefully consider the following points:

- Structural strength of supporting members (Rooftop Installation)
- Clearances and provision for servicing
- Power supply and wiring
- Gas supply and piping
- Air duct connections and sizing
- Drain facilities and connections
- Location for minimum noise and vibration - away from bedroom windows

C.2. Tool and Refrigerant

A leak detection system is installed in this unit. The unit must be powered at all times except during service.

This unit is equipped with electrically powered safety measures. To be effective, the unit must be electrically powered at all times after installation, other than when servicing.

C.2.1. Tools Required for Installing and Servicing R-454B Models

Manifold Sets:

- Up to 800 PSIG High Side
- Up to 250 PSIG Low Side
- 550 PSIG Low Side Retard

Manifold Hoses:

- Service Pressure Rating of 800 PSIG
- Zero-loss fittings

Recovery Cylinders:

- 400 PSIG Pressure Rating

Dept. of Transportation

- 4BA400 or BW400

C.2.2. Specifications of R-454B

All units are factory charged with R-454B Refrigerant.

Application: R-454B is not a drop-in replacement for R-410A. Equipment designs must accommodate the safety group A2L of R-454B. It cannot be retrofitted into R-410A units.

Physical Properties: R-454B has an atmospheric bubble point of 59.6°F [50.9°C] and an atmospheric dew point of -58.0°F [-50.0°C]. Its bubble point saturation pressure at 77°F [25°C] is 213 PSIG [1469 kPa] and dew point saturation pressure at 77°F [25°C] is 205 PSIG [1415 kPa].

Pressure: The pressure of R-454B is similar to that of R-410A. Recovery and recycling equipment, pumps, hoses, and the like must have design pressure ratings appropriate for R-454B. Manifold sets need to range up to 800 PSIG [5,516 kPa] high-side and 250 PSIG [1,724 kPa] low-side with a 550 PSIG [3,792 kPa] low-side retard. Hoses need to have a service pressure rating of 800 PSIG [5,516 kPa]. Recovery cylinders need to have a 400 PSIG [2,758 kPa] service pressure rating, DOT 4BA400 or DOT BW400.

Flammability: R-454B is classified as safety group A2L, where the 2L indicates flammability class.

R-454B and air should never be mixed in cylinders or supply lines or be allowed to accumulate in storage cylinders. Leak checking should never be done with a mixture of R-454B and air.

C. INSTALLATION OF THE UNIT

C.2.3. Quick Reference Guide for R-454B

Ensure that servicing equipment is designed to operate with R-454B.

- R-454B refrigerant operates at pressures similar to R-410A. However, it is classified in safety group A2L. Ensure that servicing equipment is compatible with R-454B.
- Refrigerant cylinders are no longer color-coded. R-454B refrigerant cylinders are light green grey in color with a red band on the shoulder or top of the cylinder to indicate flammability.
- R-454B, as with other HFCs is only compatible with POE oils.
- Vacuum pumps will not remove moisture from POE oil.
- R-454B systems are to be charged with liquid refrigerants.
- Do not install a suction line filter drier in the liquid line.
- A liquid line filter drier is standard on every unit.
- Desiccant (drying agent) must be compatible for POE oils and R-454B.

C.2.4. Evaporator Coil/TXV

The thermostatic expansion valve is specifically designed to operate with R-454B. If required, the existing TXV and/or evaporator coil must be replaced with the factory specified components specifically designed for R-454B.

⚠ WARNING: Disconnect all power to unit before starting maintenance. Failure to do so can cause electrical shock resulting in personal injury or death. Regular maintenance will reduce the buildup of contaminants and help to protect the unit's finish.

C.2.5. Minimum Room Area

Because this unit uses R-454B refrigerant, UL requires a minimum room area for the total conditioned space (TAmin) that is supplied by this equipment.

The UL Safety Standard defines an individual room area as the room area enclosed by floors, walls, partitions, and doors of the space where the unit is installed, also as the room area into which refrigerant can leak. Each room/conditioned space will need to be considered for the total area requirements.

The minimum room area of the total conditioned space for each base model is listed in **Appendix F – A2L Refrigerant Installation Safety Data.**

C.2.6. No Ignition Sources

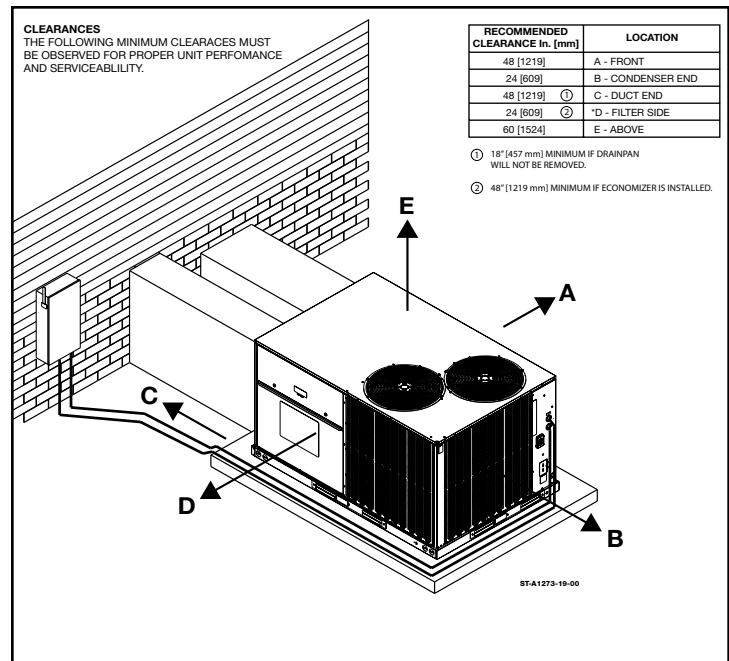
When performing work that involves exposing any pipework, no person working on or near the refrigerant system may use any ignition sources that could lead to the risk of fire or explosion. All possible ignition sources, including cigarette smoking, should be kept far away from the site during installation, repair, removal, or disposal, during which refrigerant can possibly be released into the surrounding space. Before work takes place, the area around the equipment must be surveyed to ensure that there are no flammable hazards or ignition risks. Additionally, “No Smoking” signs must be displayed.

C.3. Choosing a Location

C.3.1. Unit Location: Allowable Clearances and Operational Issues

The unit location must comply with the allowable clearances listed in **Figure C.3.1. - A**. Failure to comply with the recommended clearances may result in operational issues such as decreased capacity, restricted condenser airflow, and condenser motor fatigue.

Figure C.3.1. - A: Allowable Clearances



C. INSTALLATION OF THE UNIT

C.3.2. Outside Installation

⚠ WARNING: These units are designed certified for outdoor installation only. Installation inside any part of a structure can result in inadequate unit performance as well as property damage. Installation inside can also cause recirculation of flue products into the conditioned space resulting in personal injury or death.

1. Select a location where external water drainage cannot collect around unit.
2. Provide a level slab sufficiently high enough above grade to prevent surface water from entering the unit
3. Locate the unit to provide proper access for inspection and servicing as shown in **Figure C.3.1. - A.**
4. Locate unit where operating sounds will not disturb owner or neighbors.
5. Locate unit so roof runoff water does not pour directly on the unit. Provide gutter or other shielding at roof level. Do not locate unit in an area where excessive snow drifting may occur or accumulate.
6. Where snowfall is anticipated, the height of the unit above the ground level must be considered. Mount unit high enough to be above anticipated maximum area snowfall and to allow combustion air to enter the combustion air inlet.
7. Select an area which will keep the areas of the vent, air intake, and A/C condenser fins free and clear of obstructions such as weeds, shrubs, vines, snow, etc. Inform the user accordingly.

C.3.3. Rooftop Installation

1. Before locating the unit on the roof, make sure that the roof structure is adequate to support the weight involved. (See Electrical & Physical Tables in this manual.) **THIS IS VERY IMPORTANT AND IS THE INSTALLER'S RESPONSIBILITY.**
2. For rigging and roofcurb details, see **Section C.4.3.**
3. The location of the unit on the roof should be such as to provide proper access for inspection and servicing.

IMPORTANT: *If unit will not be put into service immediately, block off supply and return air openings to prevent excessive condensation.*

C.3.4. Corrosive Environments

The metal parts of this unit may be subject to rust or deterioration in adverse environmental conditions. This oxidation could shorten the equipment's useful life. Salt spray, fog or mist in seacoast areas, sulfur or chlorine from lawn watering systems, and various chemical contaminants from industries such as paper mills and petroleum refineries are especially corrosive.

If the unit is to be installed in an area where contaminants are likely to be a problem, give special attention to the equipment location and exposure.

1. Avoid having lawn sprinkler heads spray directly on the unit cabinet.
2. In coastal areas, install the unit on the side of the building away from the waterfront.
3. In some situations, fencing or shrubs may give some protection against contaminants. Be mindful of the allowable clearances.
4. Frequent washing of the cabinet, fan blade and coil with fresh water will remove most of the salt or other contaminants that build up on the unit.
5. Regular cleaning and waxing of the cabinet with an automobile polish will provide some protection.
6. A good liquid cleaner may be used several times a year to remove matter that will not wash off with water.

Several different types of protective coatings are offered in some areas. These coatings may provide some benefit, but the effectiveness of such coating materials cannot be verified by the equipment manufacturer. The best protection is frequent cleaning, maintenance and minimal exposure to contaminants.

C. INSTALLATION OF THE UNIT

C.3.5. Cover Panel Installation/Conversion Procedure

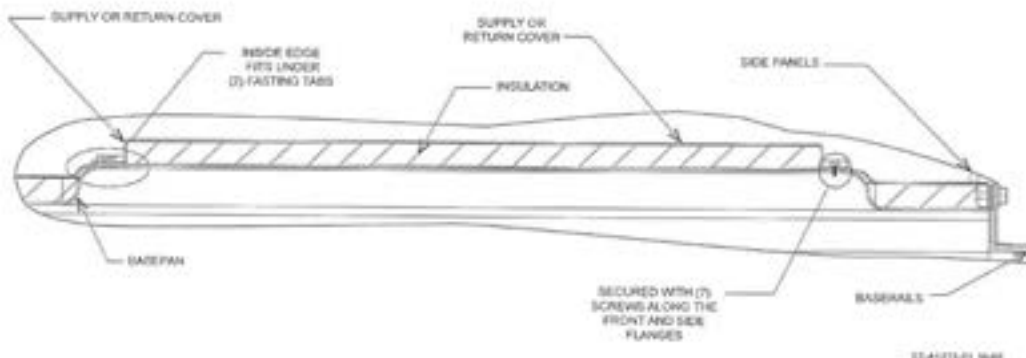
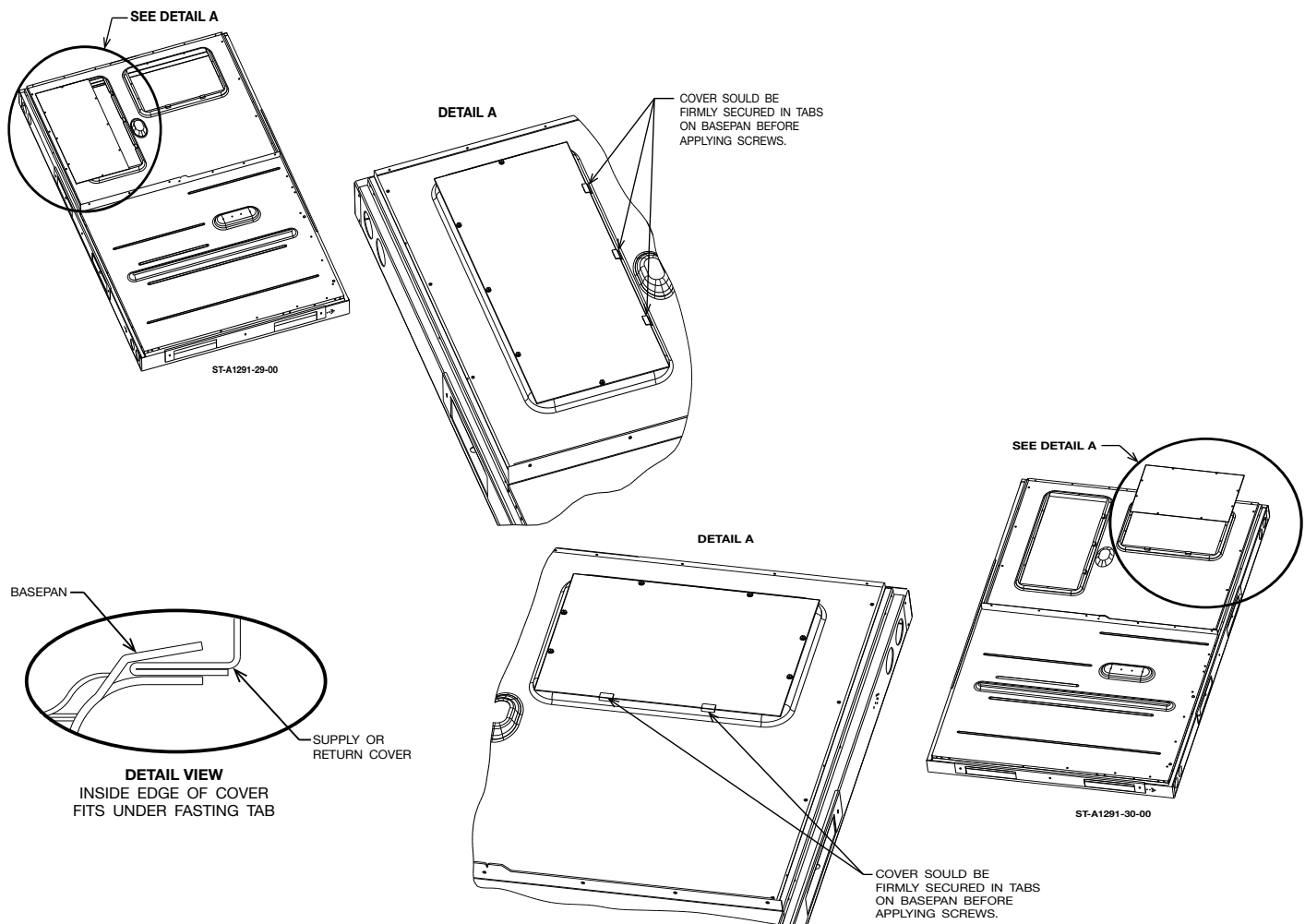


Figure C.3.5. – A: Downflow to Horizontal Conversion



FROM DOWNFLOW TO HORIZONTAL

1. Remove the covers from the supply and return openings on the unit. **See Figure B.3.6. – B** for reference.
2. Install the covers over the supply and return openings in the basepan, painted side up, inserting the leading flange under the bracket provided. Place the back flange to top of the front bracket provided. **See Figure C.3.5. – A** for reference.
3. Secure the return and supply cover to front bracket with screws.

C. INSTALLATION OF THE UNIT

C.4. Setting the Unit

C.4.1. Removing Shipping Material

There will be three types of shipping material that will need to be removed: The wood board basepan protection underneath, the wooden skid on the top, and the condenser coil protection (on non - louver panel units).

- **Wood Board Basepan Protection** – Remove the screws that attach the metal brackets for each of the forklift fork-entry points, and remove the brackets. This will release the protection boards from underneath, and it may be removed when the unit is lifted.
- **Shipping Screws** – Shipping screws are type #2 square head screws.

Figure C.4.1. – A: Basepan Protection Assembly

