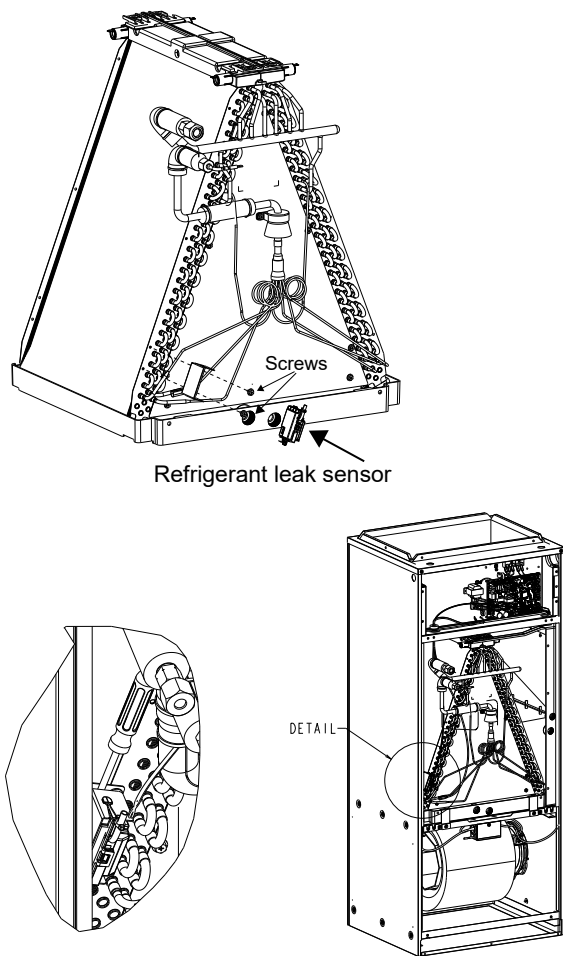
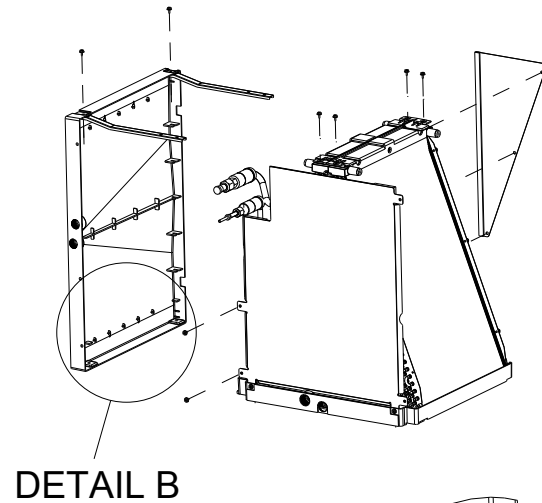
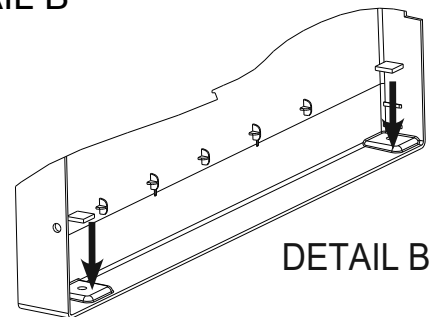




Step. 14 Remove the refrigerant leak sensor from the sensor bracket, then remove the (2) screws shown in the image to remove the bracket from the end plate of the coil assembly. Careful not to discard the sensor bracket and screws, this will be used in a later step.



DETAIL B



DETAIL B

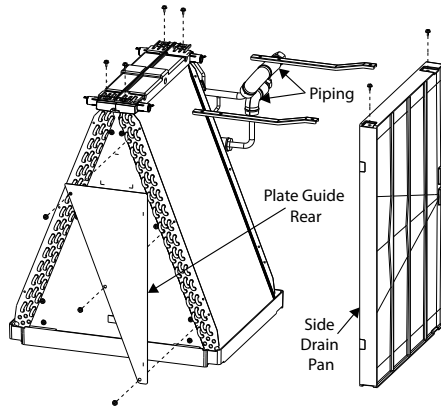
**TIP**

- If there is difficulty removing the refrigerant leak sensor / housing assembly from the vertical flow bracket, insert a screwdriver between the sensor housing assembly and the bracket as shown in the detailed area above.
- Gently apply pressure against the back of the sensor housing assembly to release it from the bracket.
- Once it has released, remove the bracket by hand.

Step. 15a Install the drain pan seals (2) included in the accessory bag as shown above. These seals will cover the unused holes in the side drain pan to prevent leaks.

Step. 15b

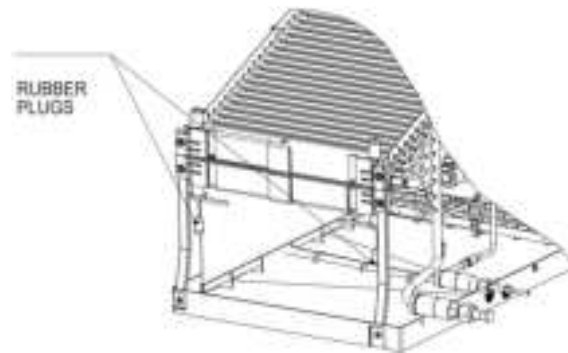
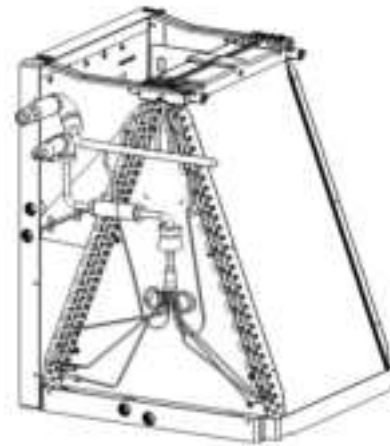
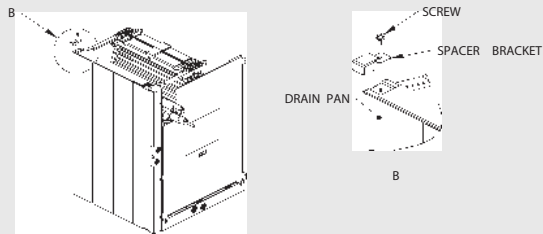
- A. Reinstall the Side Drain Pan on the opposite side of the coil assembly.



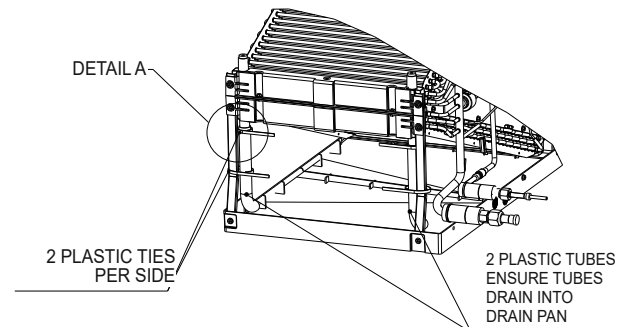
- B. Reattach the Plate Guide Rear on the opposite side of the coil assembly.

! IMPORTANT

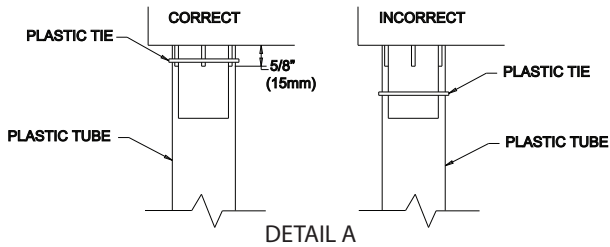
For model code 60 Reinstall the brackets and spacer bracket to the opposite side of the drain pan. The spacer must be located on the rear support bracket as shown in the above image.



Step. 15c Remove the rubber plugs indicated in the image above.



Step. 15d Next, install the clear plastic tubes which are included in the accessory bag. Ensure the plastic tubes drain into the pan. Also, be sure the clear plastic tubes do not have any restriction. Cutting of the plastic tube is required, please refer to the table for length. Finally, secure the clear plastic tubes to the top drain pan per Detail A. Then to the metal brackets supporting the coil to the top drain pan with the provided plastic ties as shown.



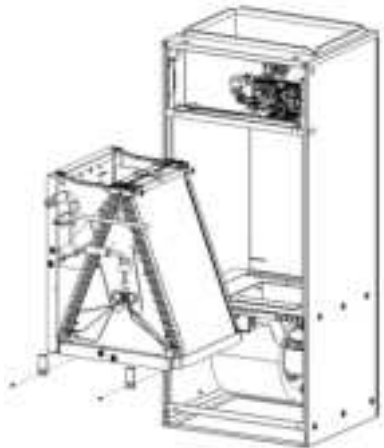
Model code	Tube Length
12, 18	4.9 in. (125 mm)
24, 30	6.9 in. (175 mm)
36, 42, 48, 60	8.9 in. (225 mm) ¹

¹Tube length provided

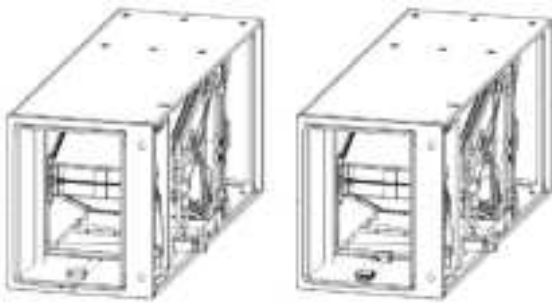


FOR MODEL CODE 60

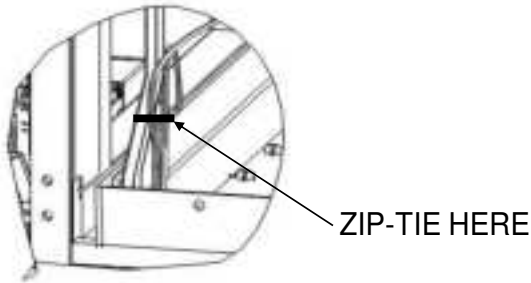
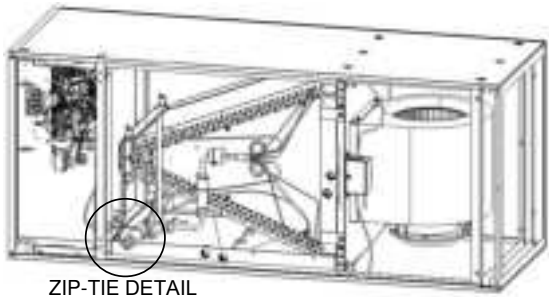
The drain pan spacer may contact the cabinet interior during coil assembly removal/insertion. Be careful not to damage the insulation. Tilt the coil assembly as needed to create clearance.



Step. 16 Reinstall the coil assembly along with the bracket(s) that secure(s) it. Failure to reinstall the brackets will result in capacity loss and condensation formation inside the cabinet.



Step. 17 Reinstall the refrigerant leak sensor bracket using the (2) screws from previous step in the position noted in the image. Once sensor bracket is installed, the refrigerant leak sensor can be reinserted into the sensor bracket.



Step. 18 In order to prevent water from running down the refrigerant leak sensor cable outside of the drain pan, a Drip Loop **MUST** be installed to direct water into the drain pan. Do this by using a zip-tie to secure the sensor cable to the support bracket, creating a loop in the cable to allow water to properly flow into the drain pan.

- The wiring harness for the refrigerant leak sensor will reroute into the electrical section and plug into CNSA.