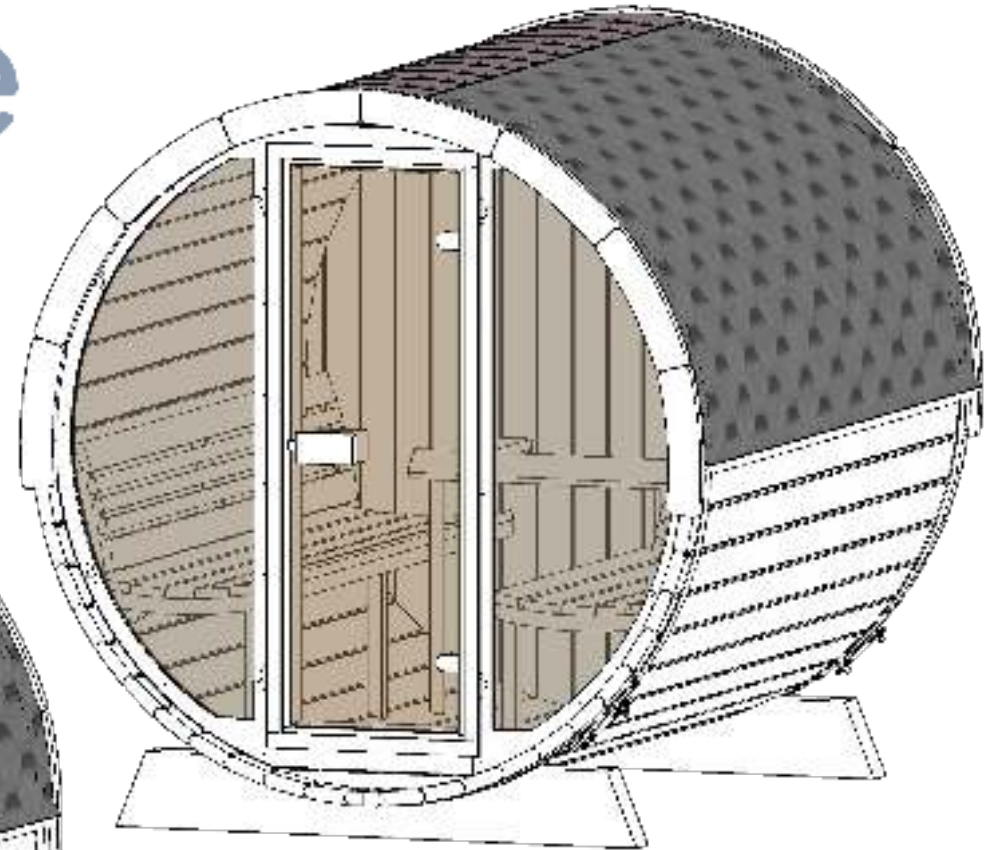
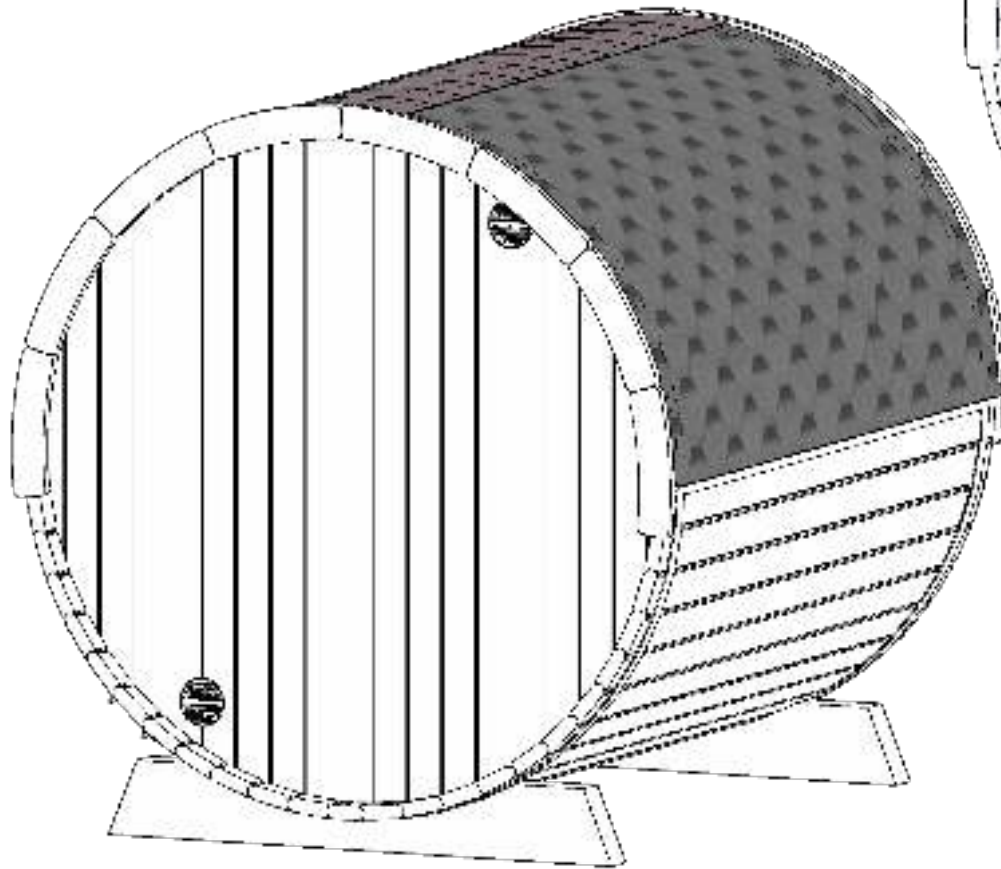


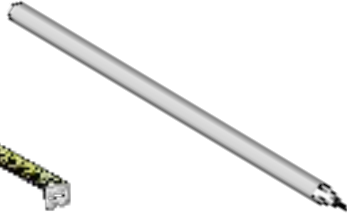


Note: Please read manual before construction

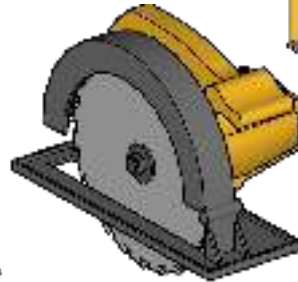
Tools needed



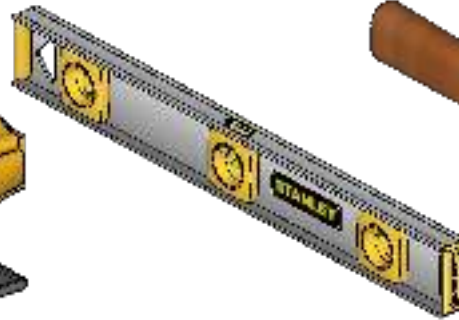
Measuring tape



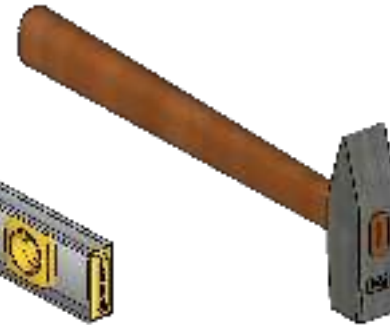
Marker pen



Circular saw



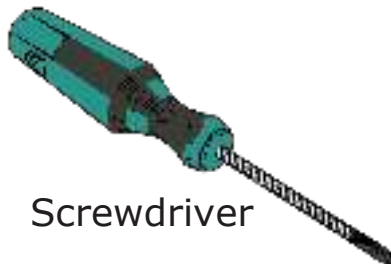
Water level



Hammer



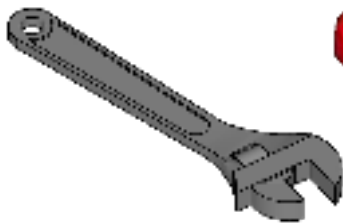
Extra hands



Screwdriver



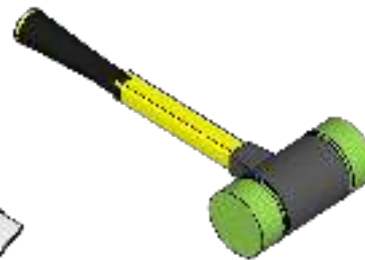
Drill



Crescent wrench



Utility knife



Rubber mallet

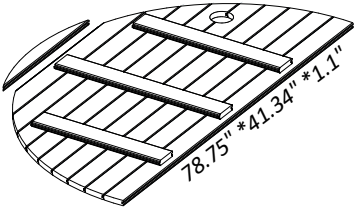
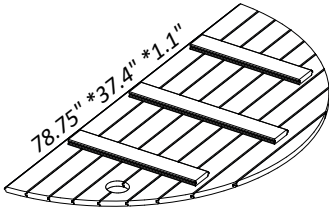
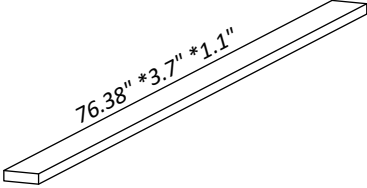
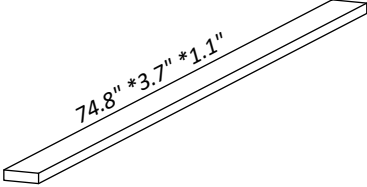
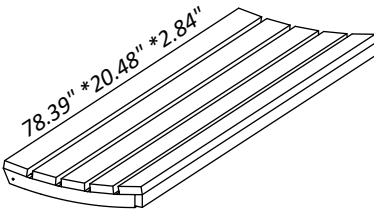
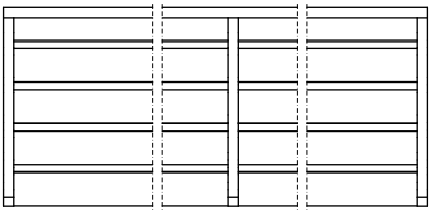
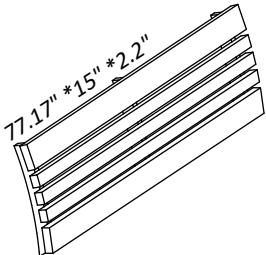
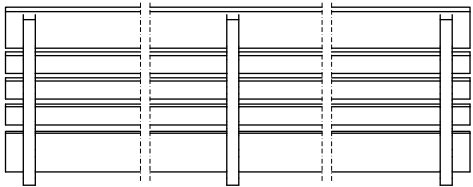
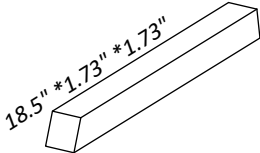
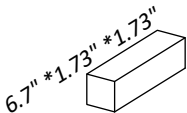
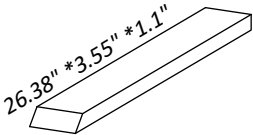
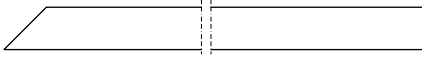


Ratchet strap

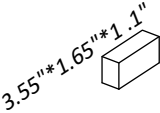
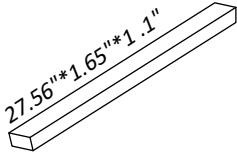
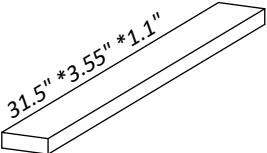
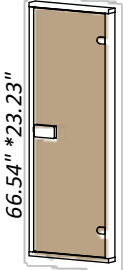
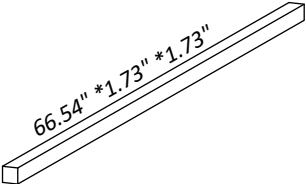
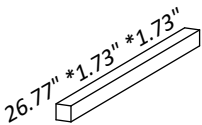
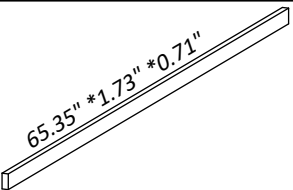
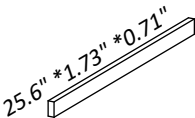
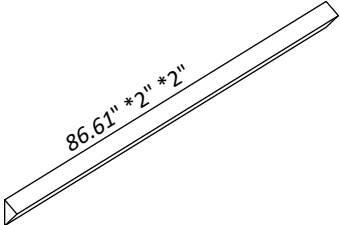
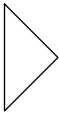
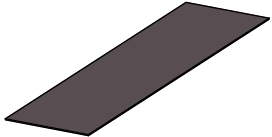
Details list 1/4

DET 1 Article. K-PT-JAL-200D	x2		
DET A Article. K-STL117/2000	x2		
DET 2 Article. T-STL117/2200XLM02	x1		
DET 3 Article. T-STL117/2200-02	x59		
DET 6 Det.2 jääk Article. T-STL117/2200XL-02	x2		
DET 6c/d/e/f Löika 1-st STL-st Article. T-STL117/2200KO-02	x1		
DET Sa Article. 20-TE-PR-12/15P	x1		
DET Sb Article. 20-TE-PR-12/15V	x1		
DET T Article. T-SL117/610UK2	x2		

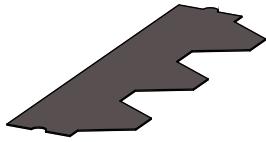
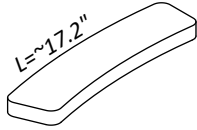
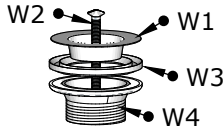
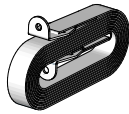
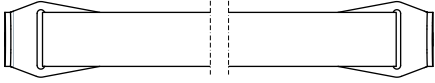
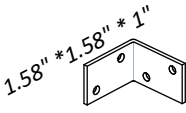
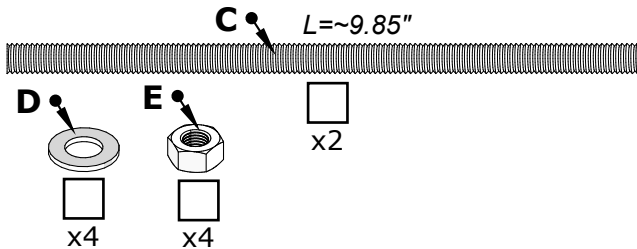
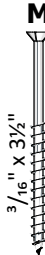
Details list 2/4

DET Y1	x1		
Article. T-20-PTS/28-01V			
DET Y2	x1		
Article. T-20-PTS/28-01P			
DET U1	x1		
Article. K-TL94/1940			
DET U2	x1		
Article. K-TL94/1900			
DET 10	x2		
Article. TL-LAMOD-1991-KA01			
DET 14	x2		
Article. TL-STMOD-1960-KA01			
DET 10a	x4		
Article. K-HP44/470XP-XP			
DET 10c	x4		
Article. K-HP44/170			
DET 15a	x2		
Article. TL-LAV90/670XP			

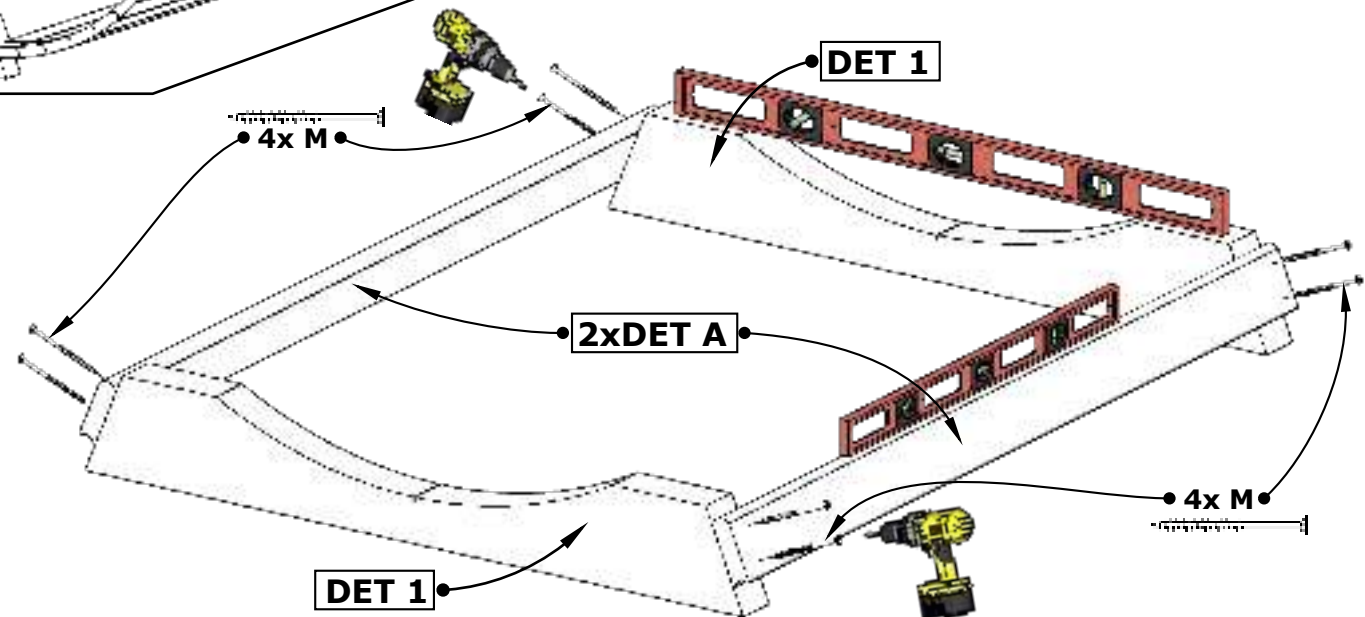
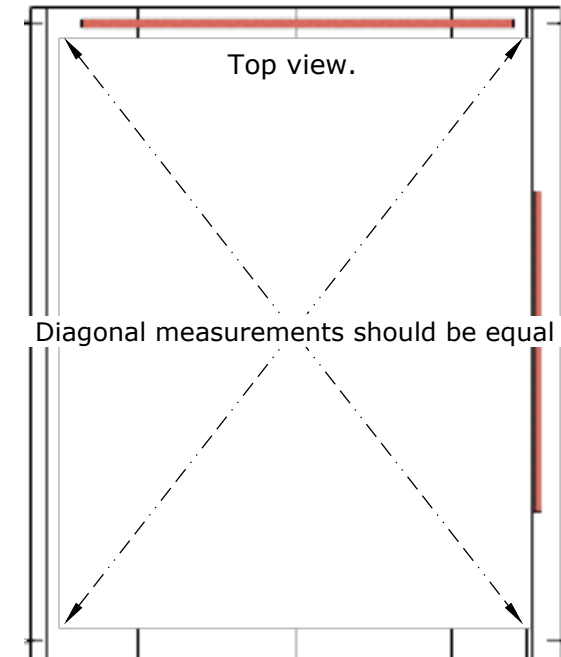
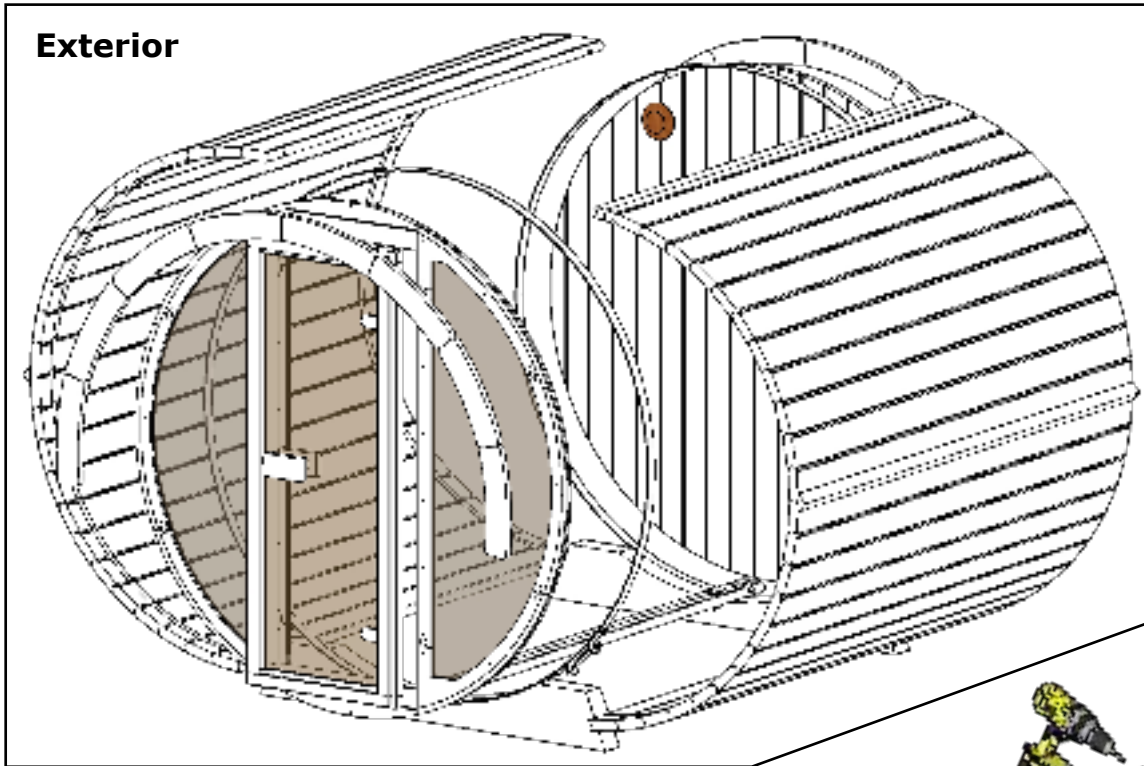
Details list 3/4

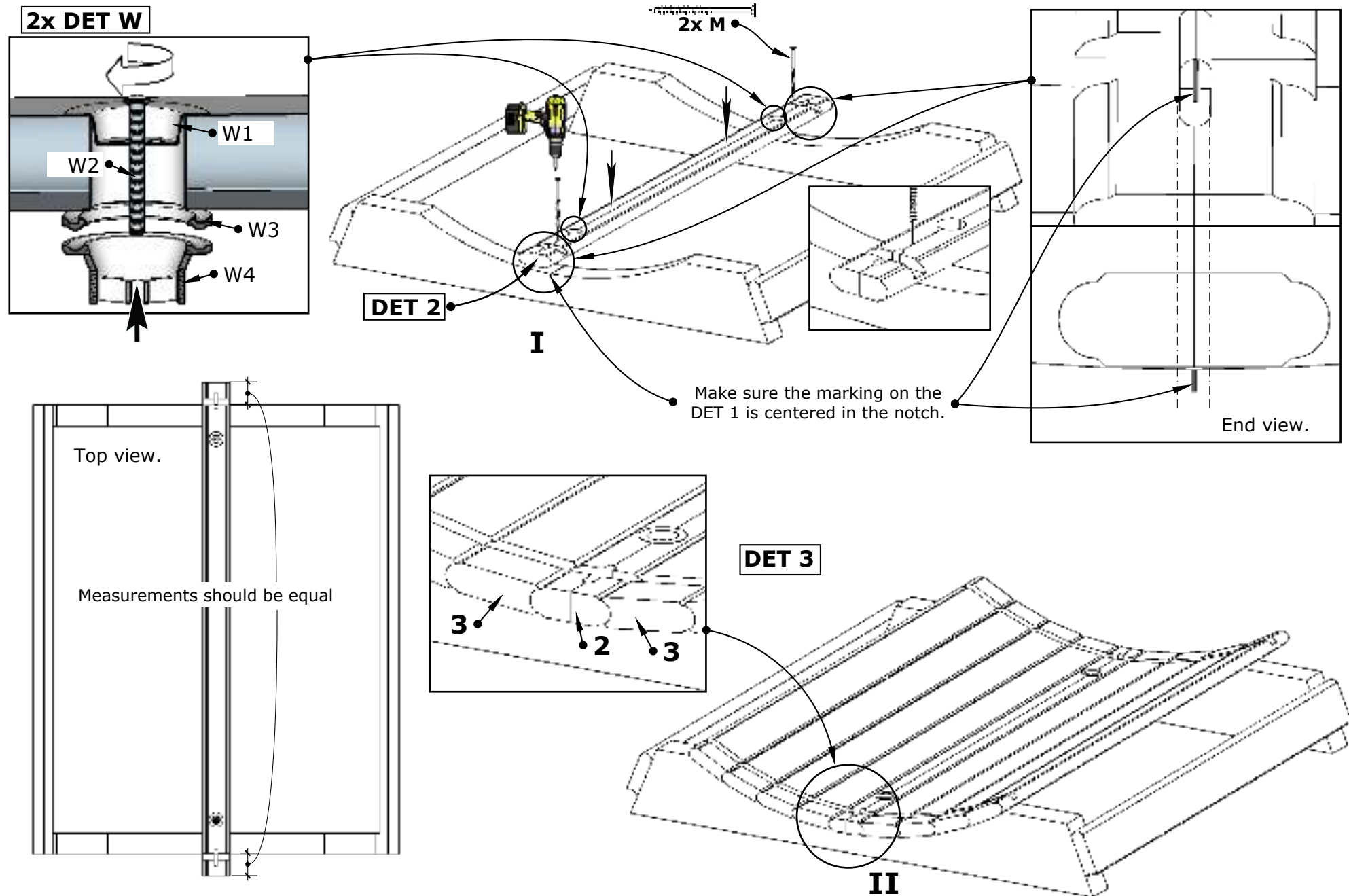
DET 15b Article. TL-LAV42/90	x2		
DET 15c Article. TL-LAV42/700XP	x2		
DET 15d Article. TL-LAV90/800	x1		
DET 21 Article. U-TH6/17-PR	x1		
DET 21c Article. K-HP44/1690	x2		
DET 21d Article. K-HP44/680	x2		
DET 21a Article. K-HL44/1660	x2		
DET 21b Article. K-HL44/650	x2		
DET 22 Article. T-STL-2200-XX	x2		
DET N Article. KAT-HAR-MUST	x9		

Details list 4/4

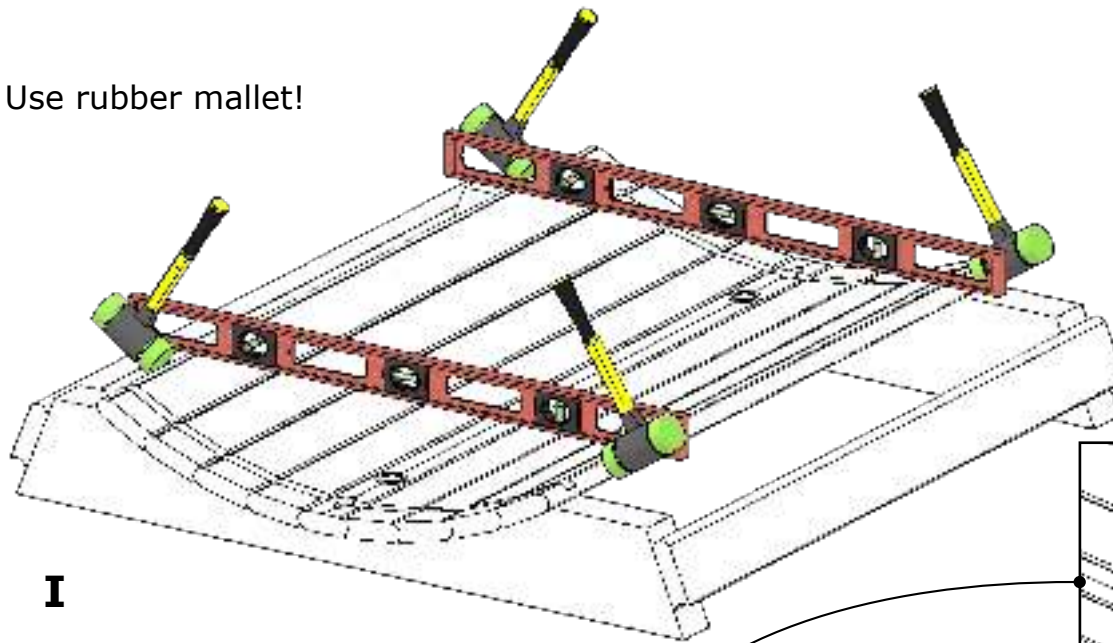
DET O Article. KAT-SIN-MUST	x63		
DET 25 Article. MU-OL-SAUN	x16		
DET W Article. MU-TRAPP	x2 kmpl		
DET B Article. MU-VIT6220-KLZN	x2		
DET G Article. MU-VENT-100-PU	x1		
DET F Article. MU-VENT-100-ZN	x3		
DET V Article. KI-VIN-25/40/40-ZN	x4		
Article. KI-KERL-12-RV2 		Article. KI-USA-150-200  Bit PH2  Torx bits T10 T15 T20 T25  L ~380  P 5/32" X 1" x10  K 1/8" X 1 1/4" x20  J 7/16" X 1 1/2" x50  I 3/16" X 2" x40  H 5/32" X 2 1/4" x160  M 3/16" X 3 1/2" x45	

Exterior

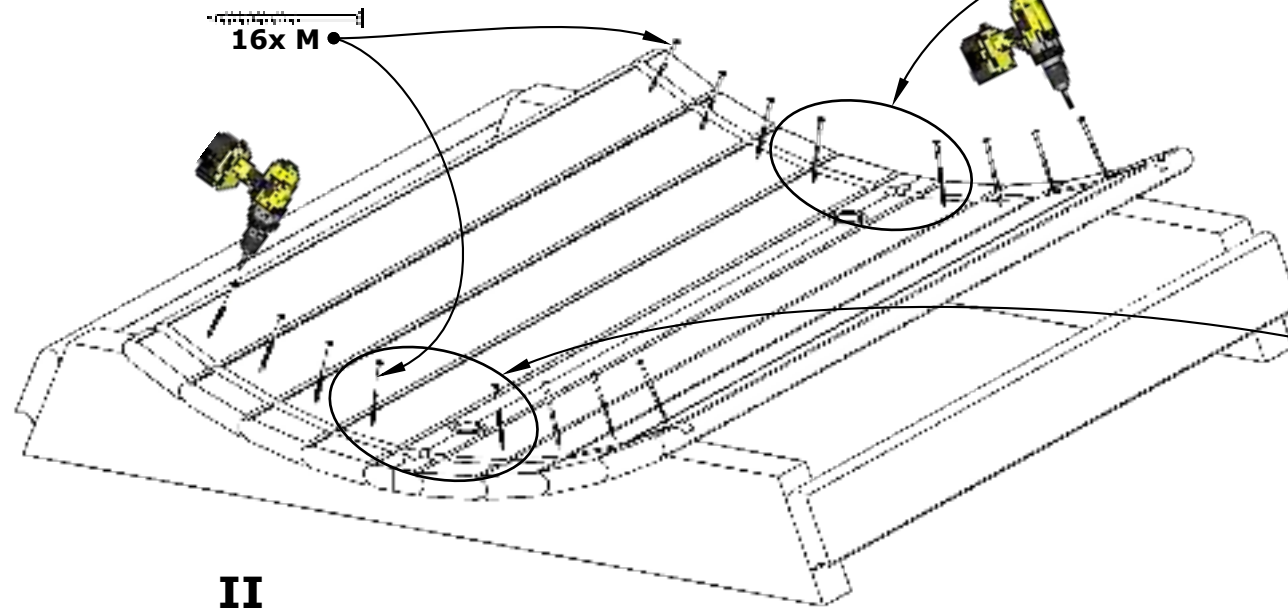




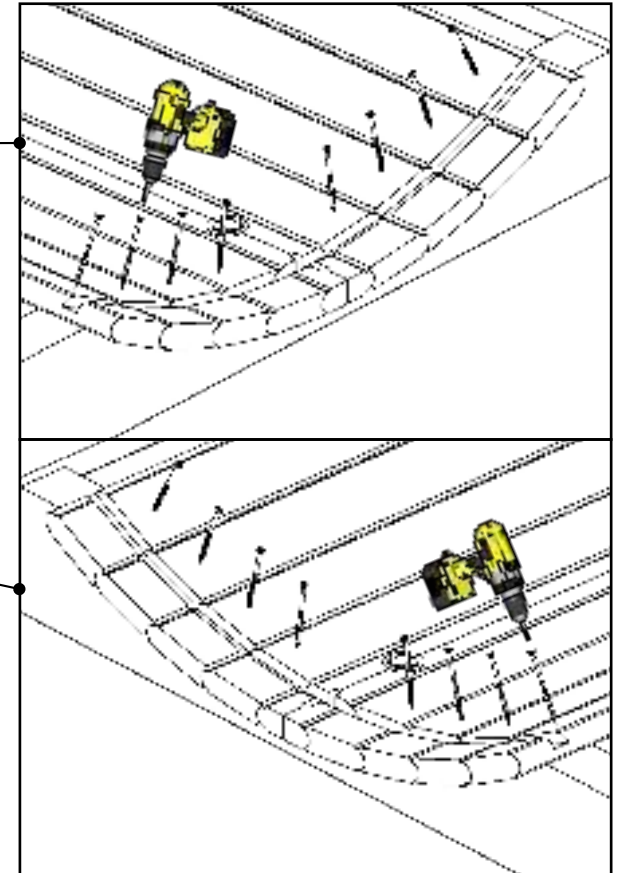
Use rubber mallet!

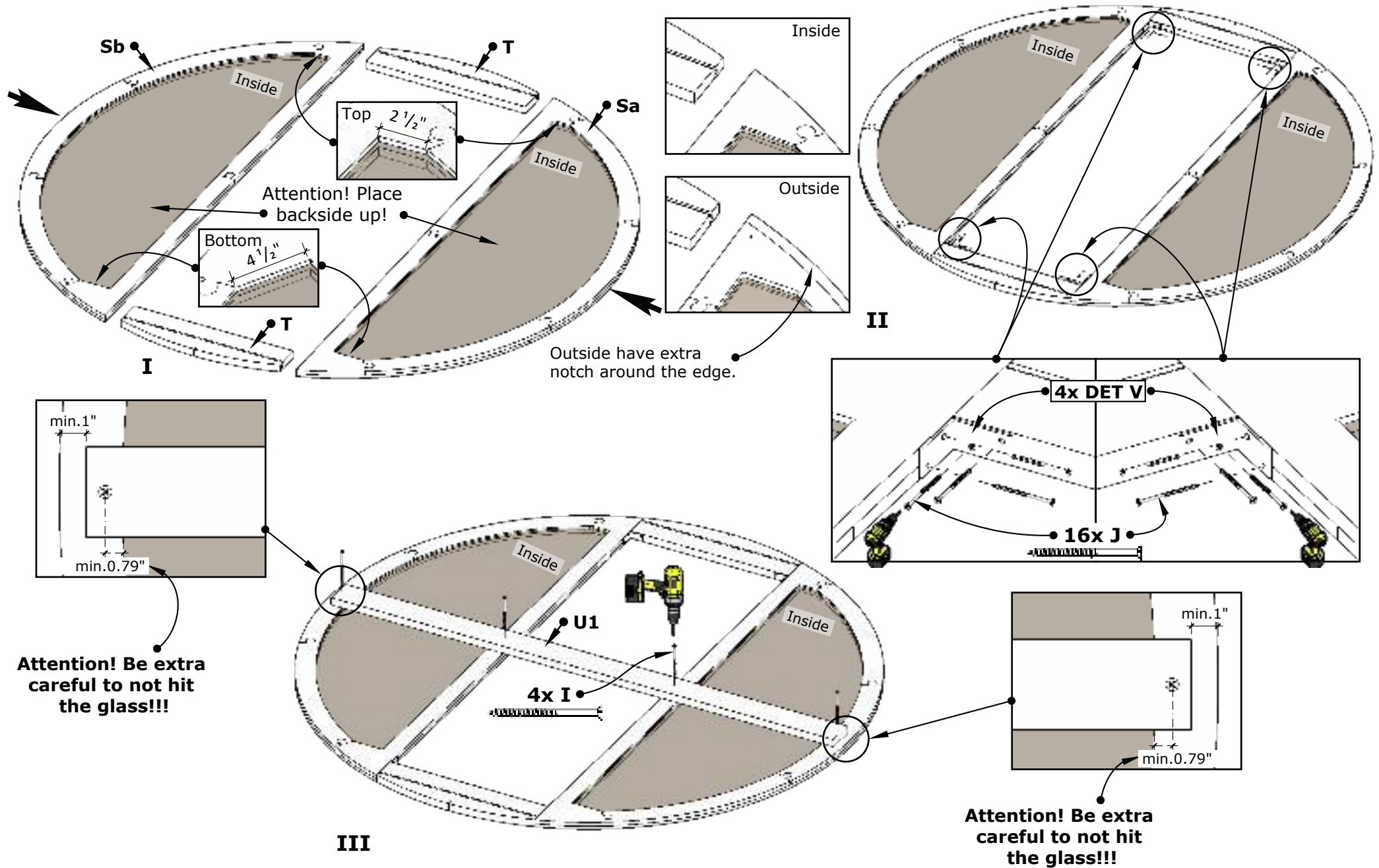


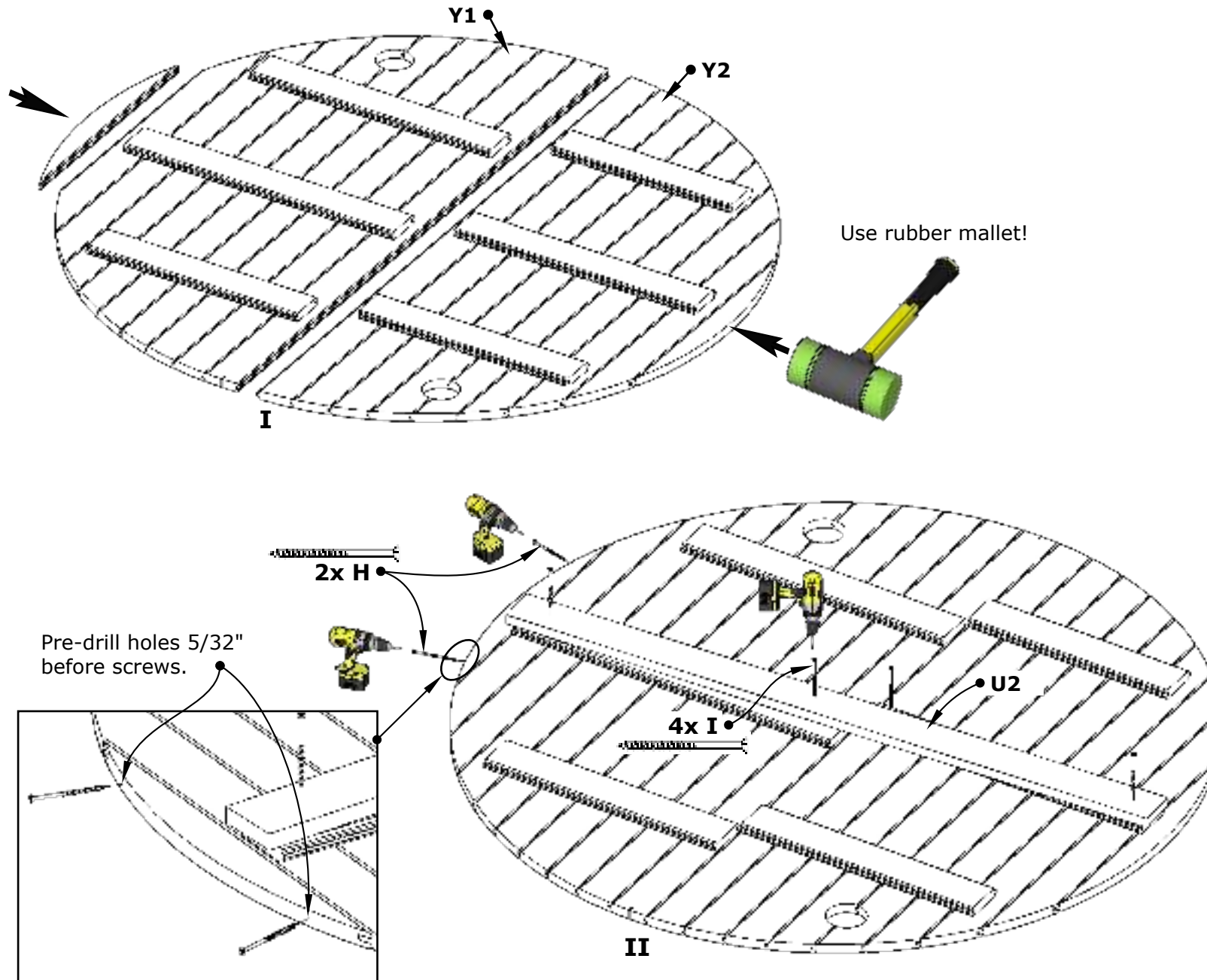
I

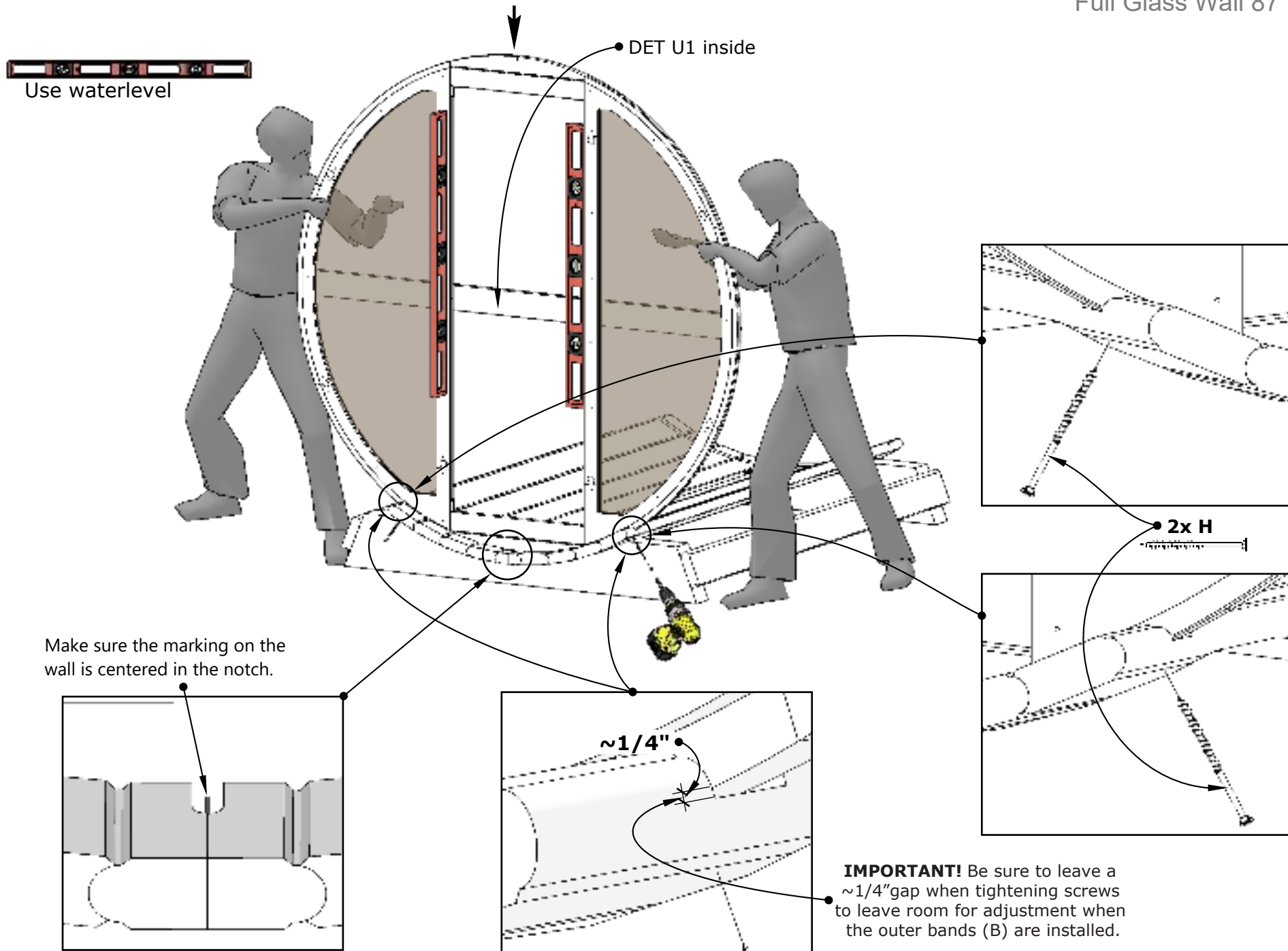


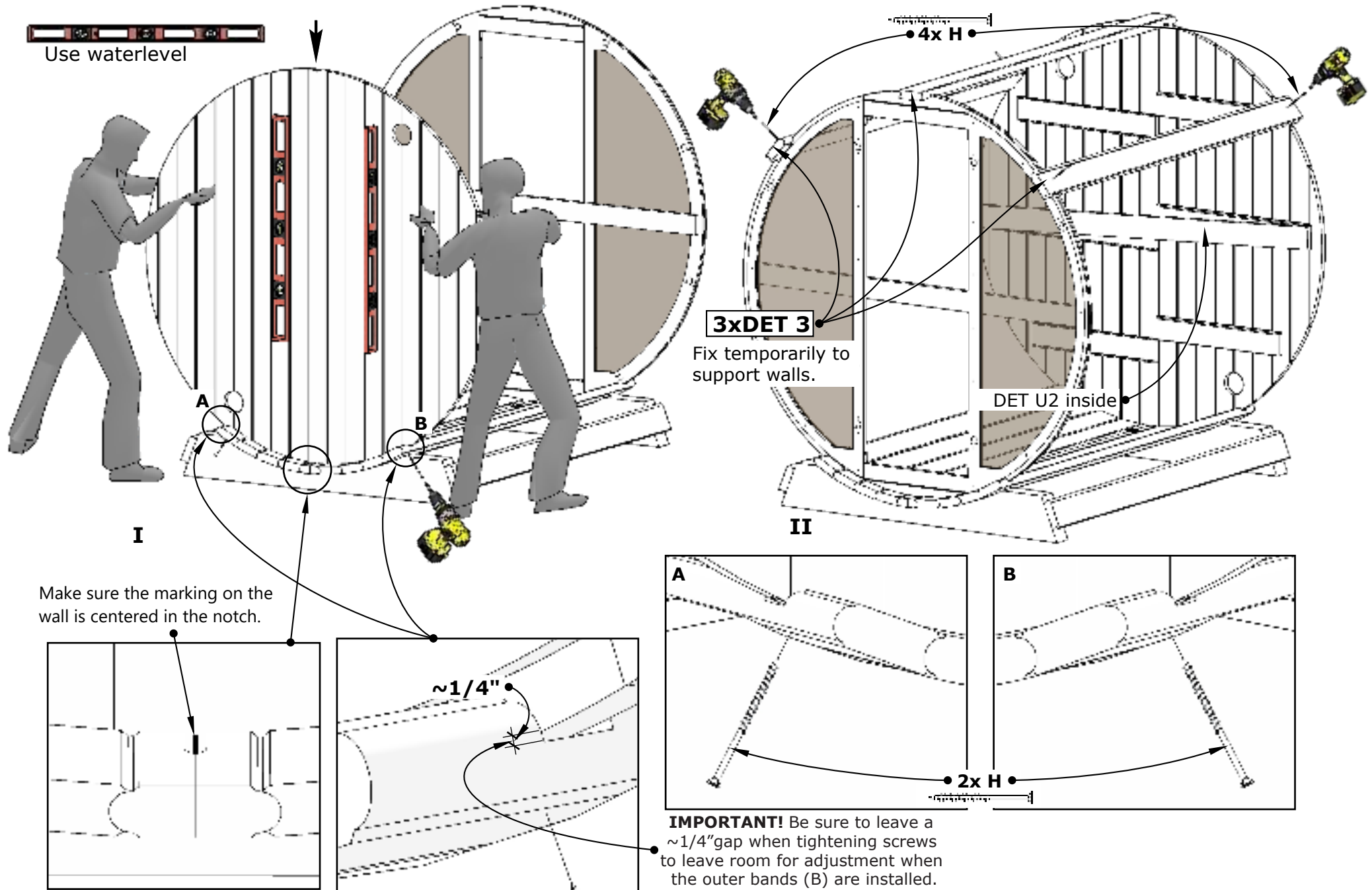
II



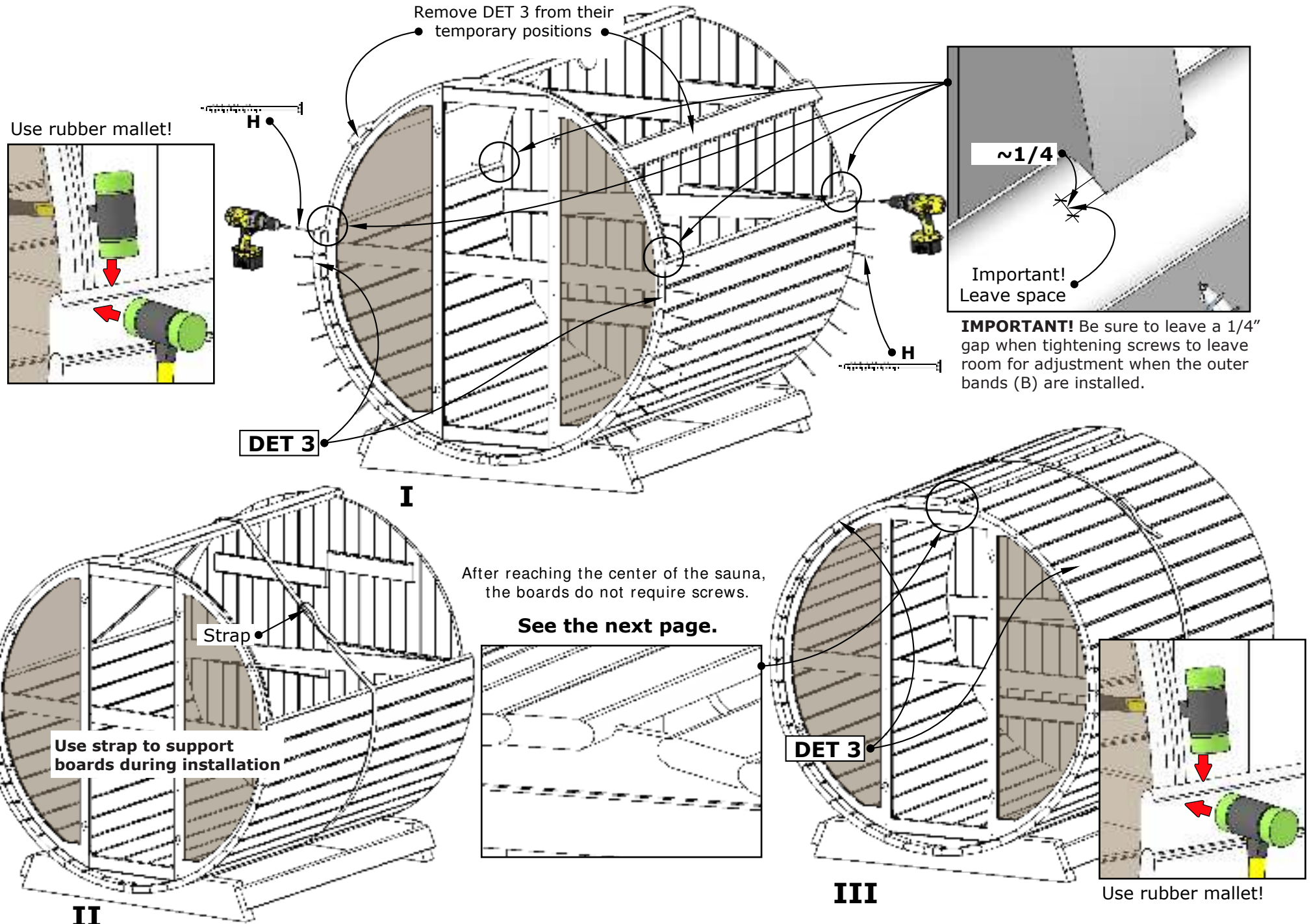


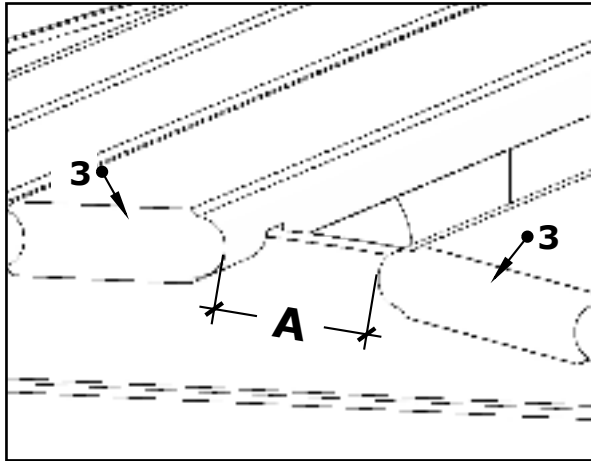




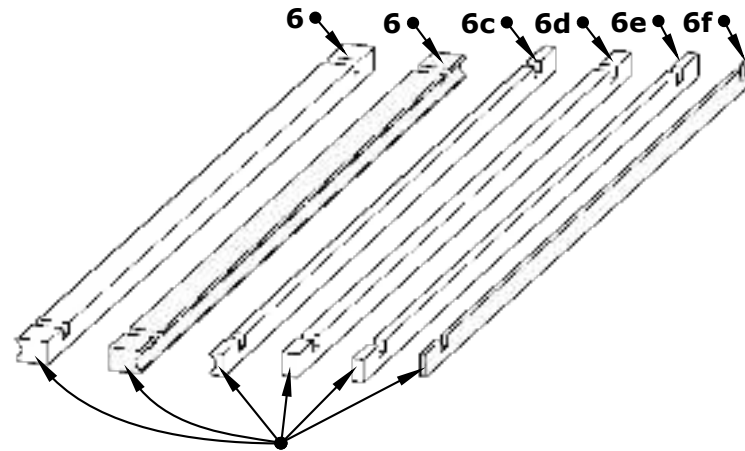


Ergo Series E8G Barrel Sauna
Full Glass Wall 87"D x 85"H



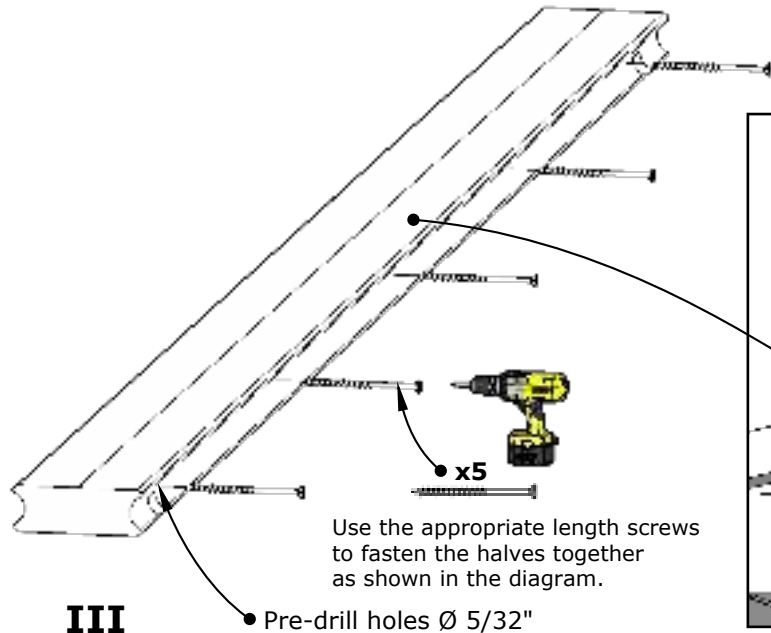
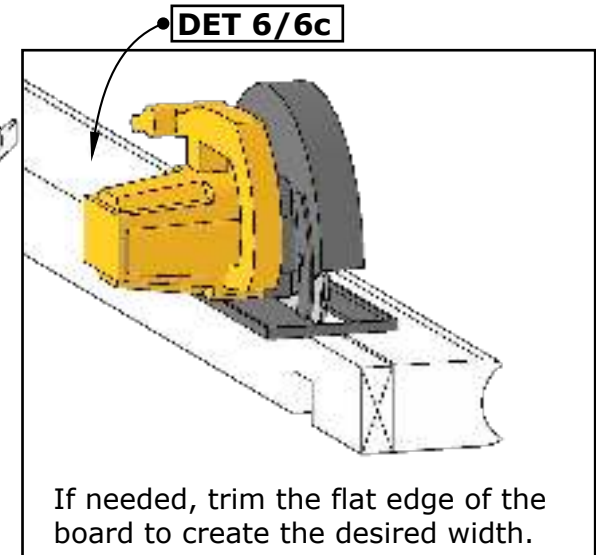


I

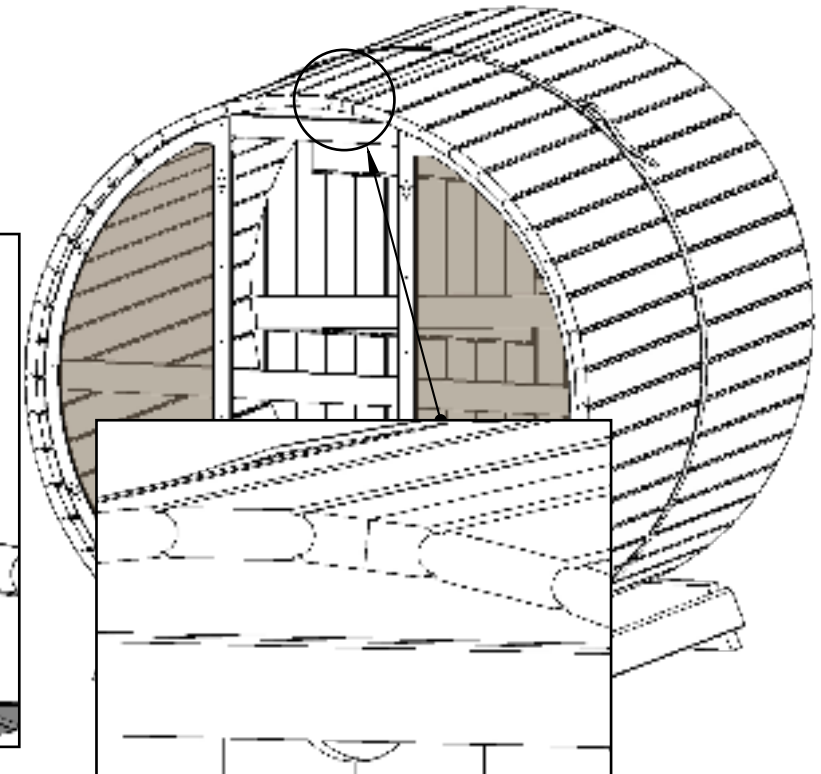
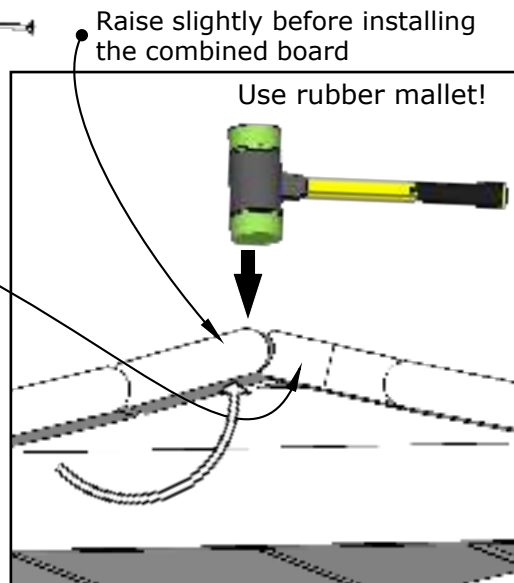


II

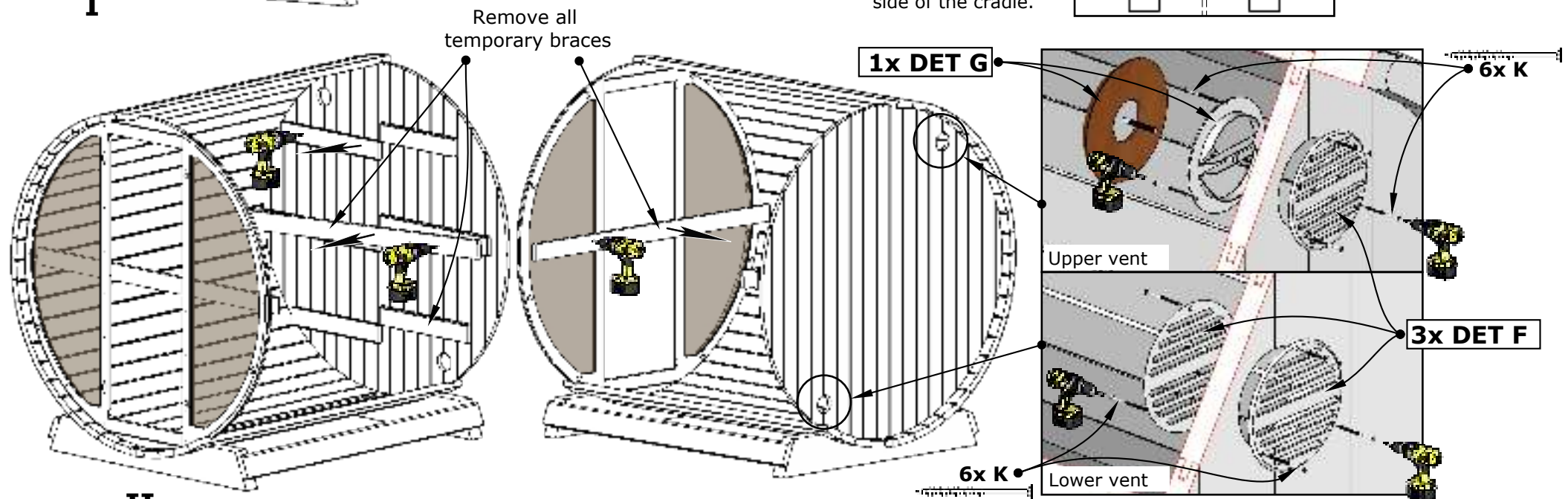
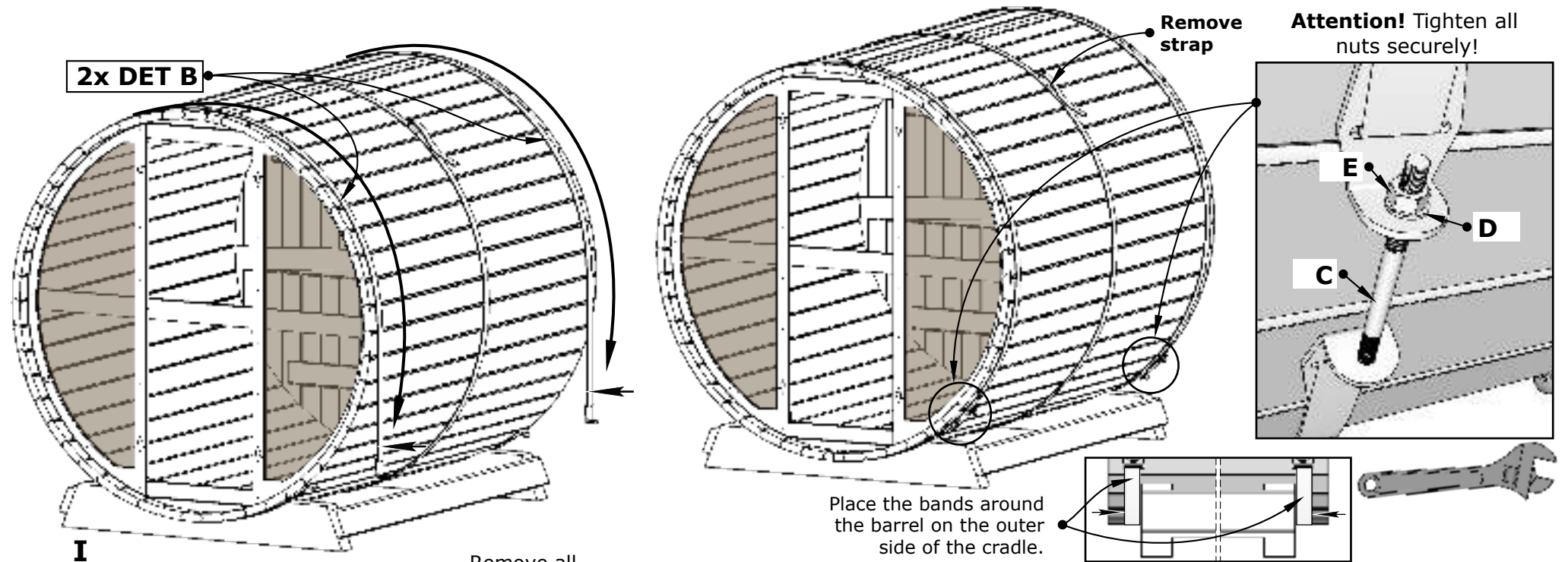
Join boards together (as shown in diagram III) that will bridge the width of the "A" gap. It is recommended that the combined boards are approximately 1/4" wider than the gap.



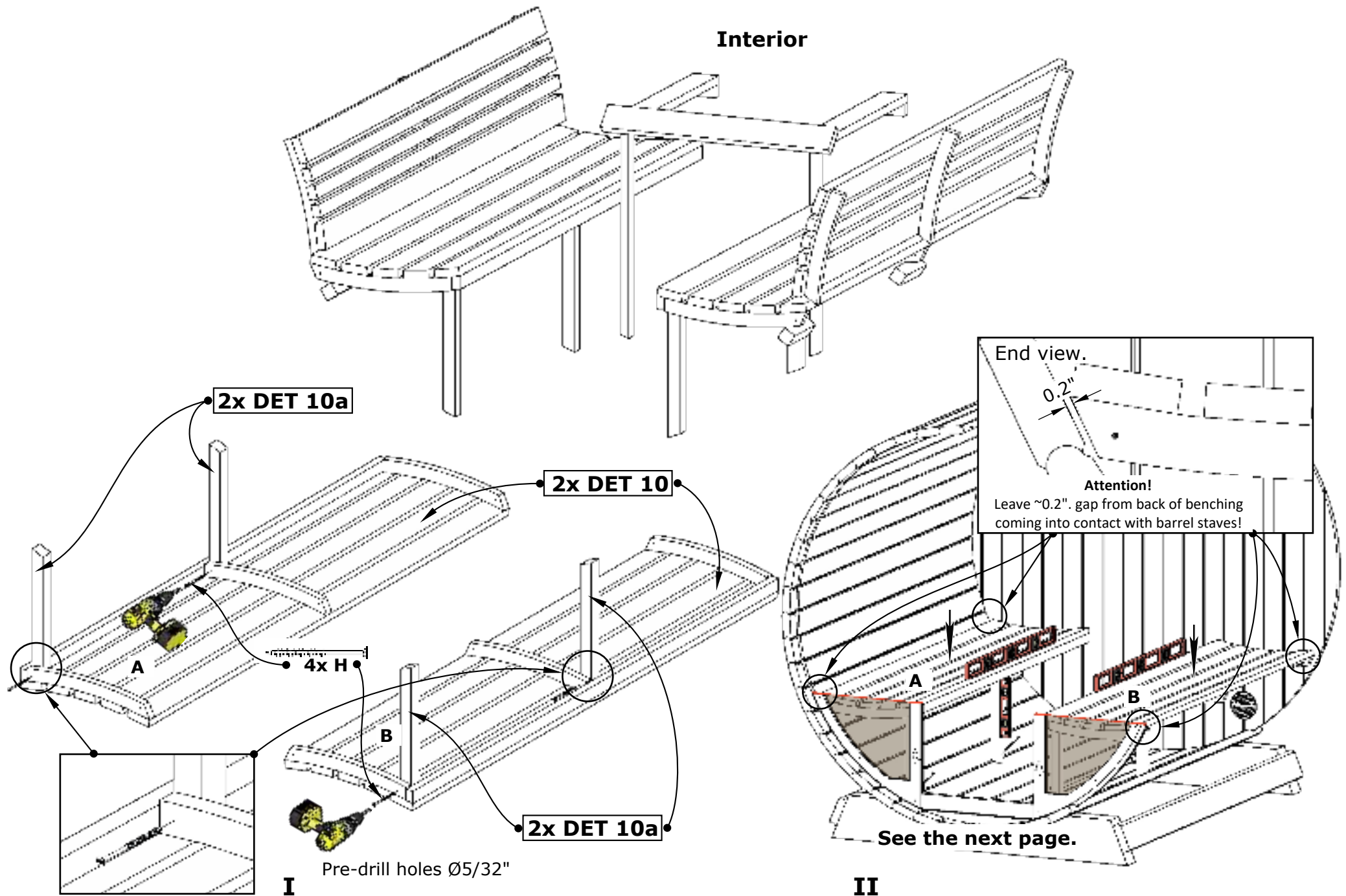
III

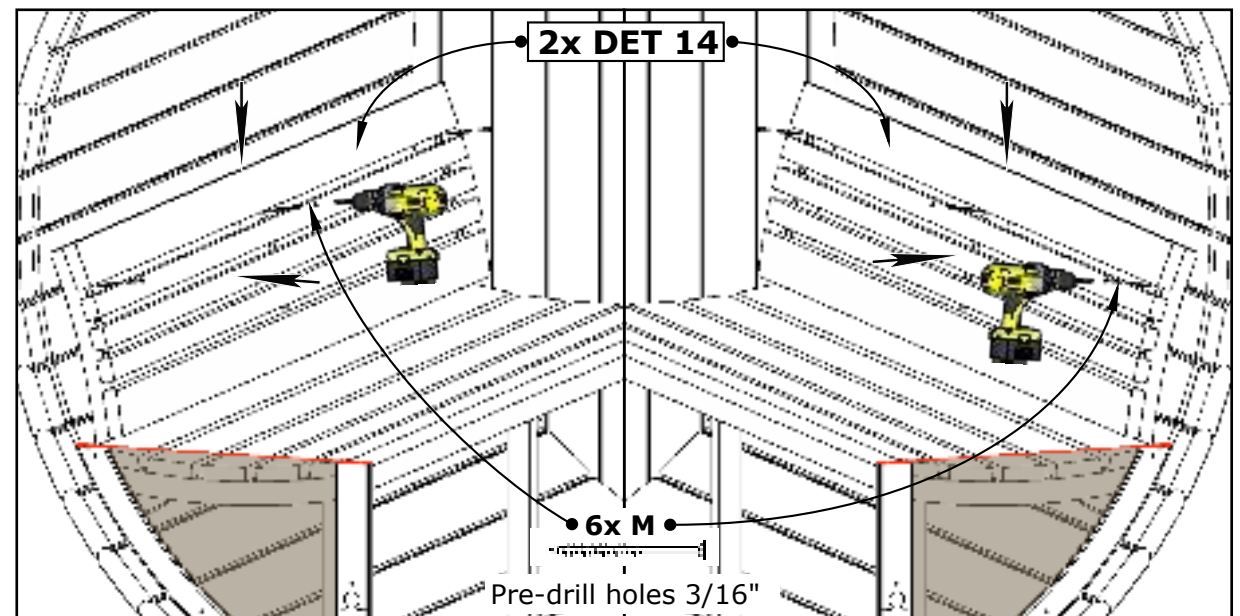
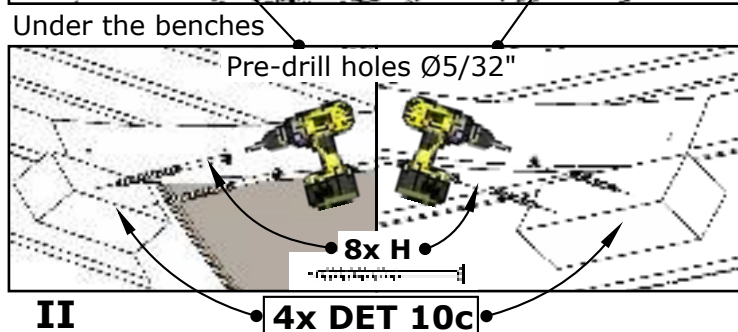
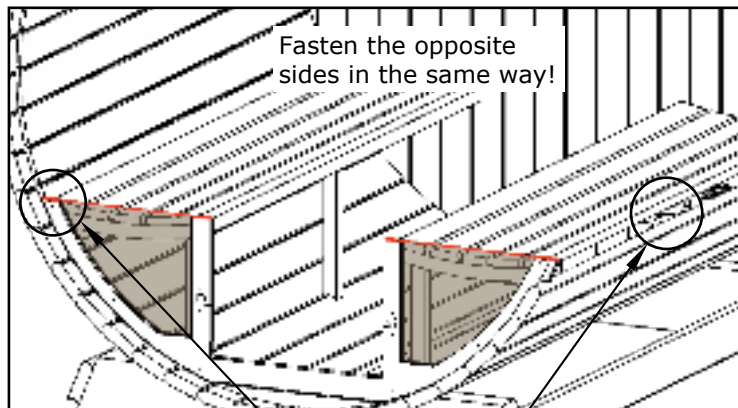
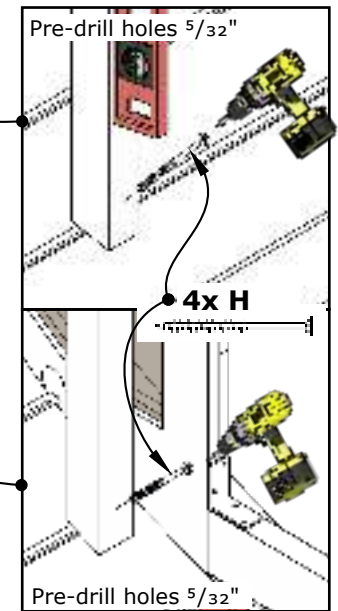
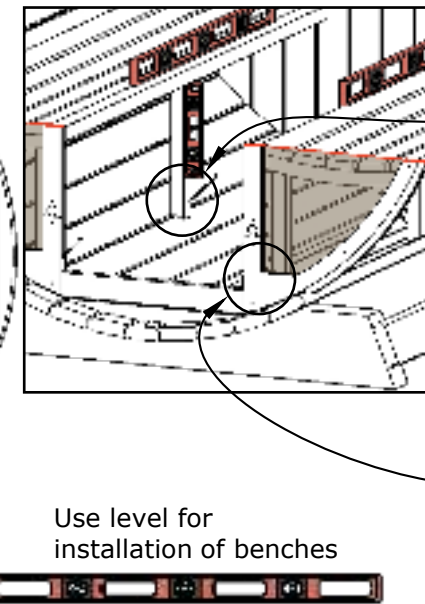
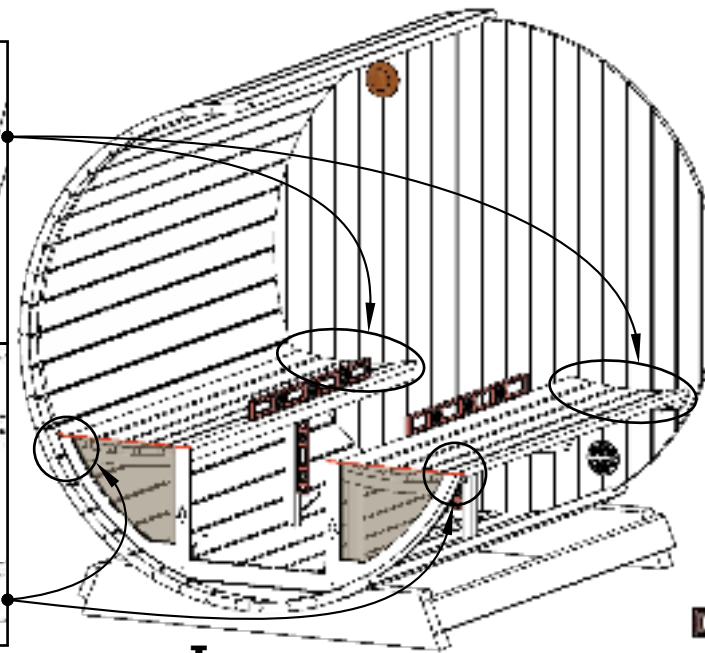
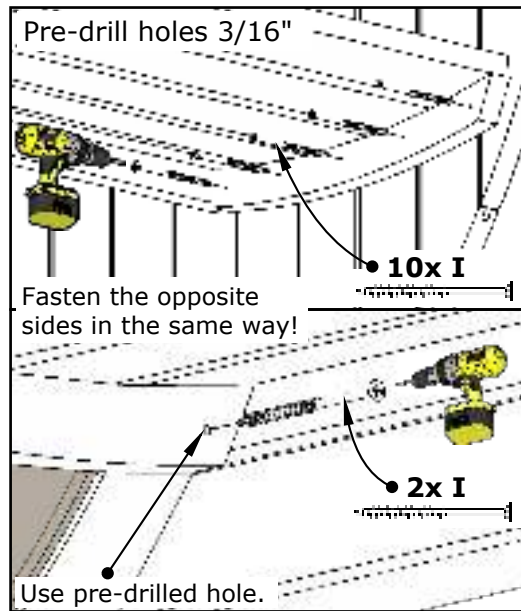


IV

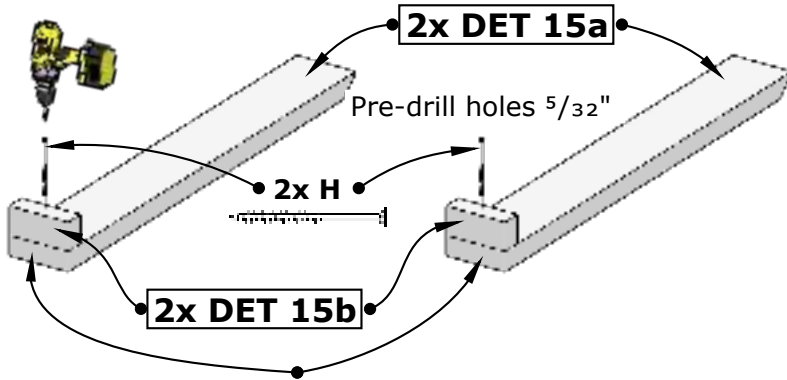


Interior



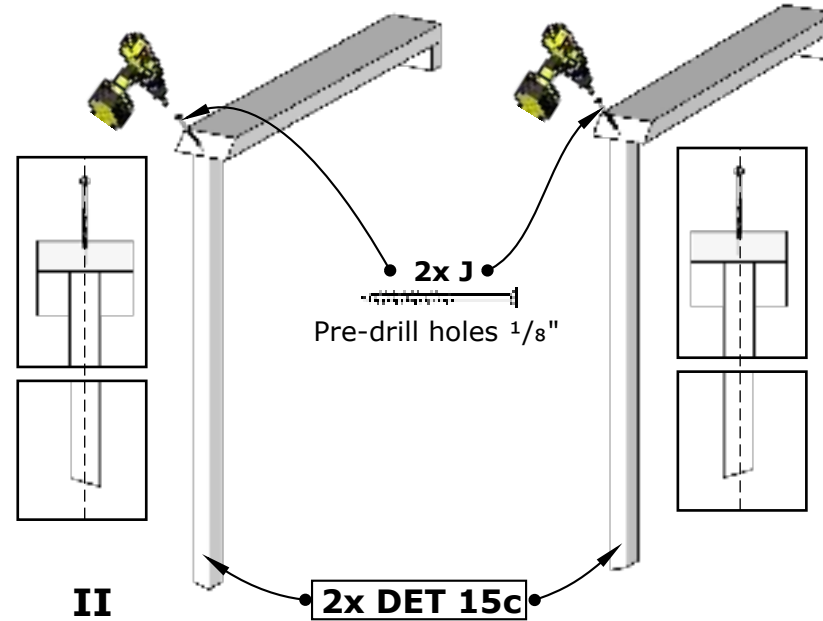


ATTENTION!
HEATER GUARD MAY NOT MEET THE SAFETY
DISTANCES OF ALL HEATERS AND SHOULD
NOT BE USED IF THE HEATER DOES NOT FIT!

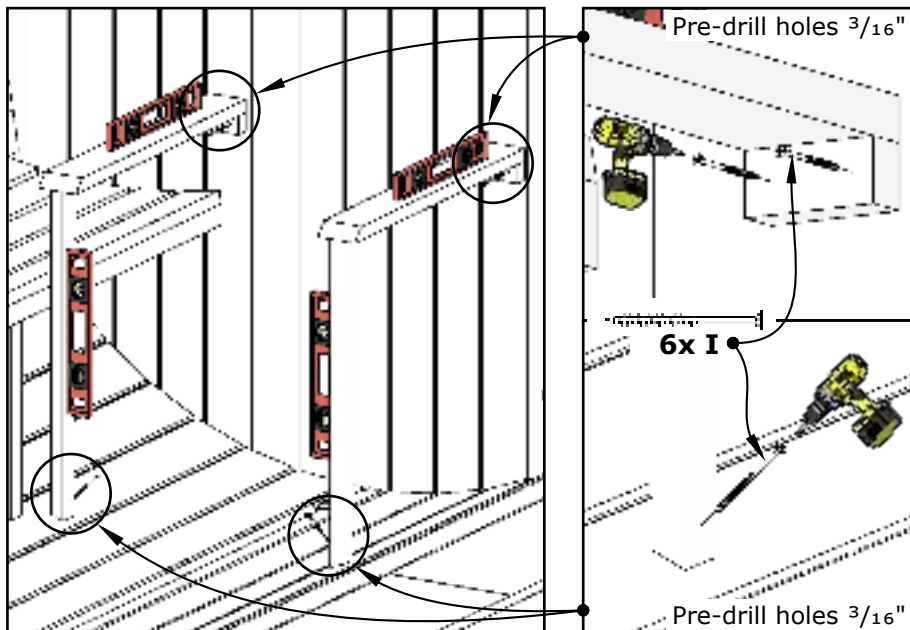


If Your sauna heater is smaller, You
can cut DET 15a to lenght from the
non-tapered end to better fit your heater.

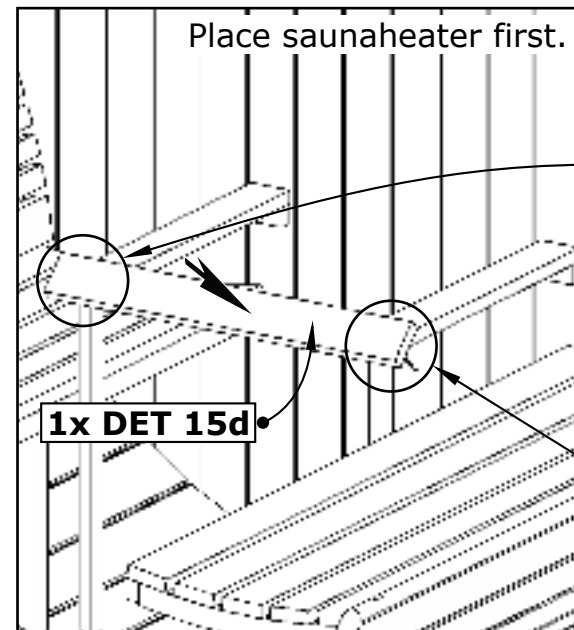
I



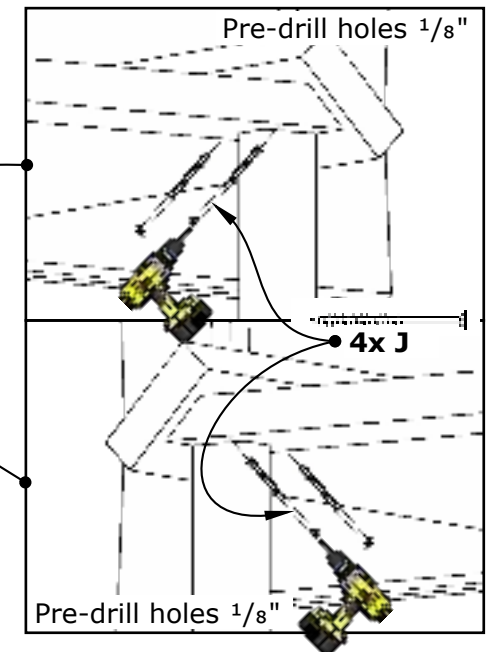
II

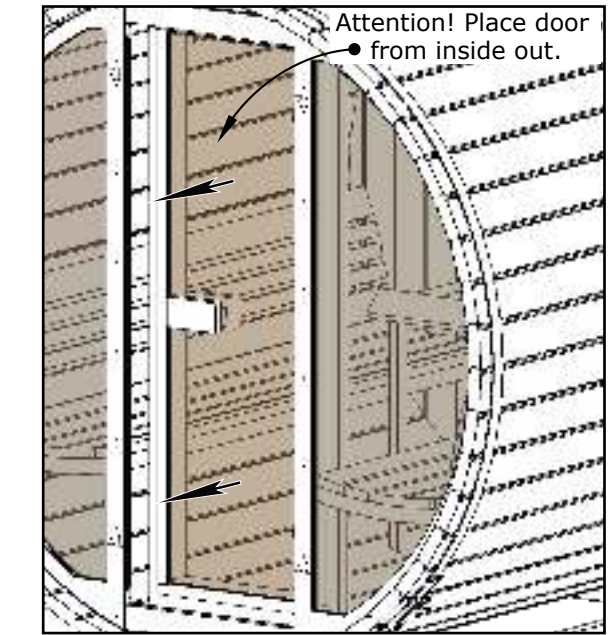
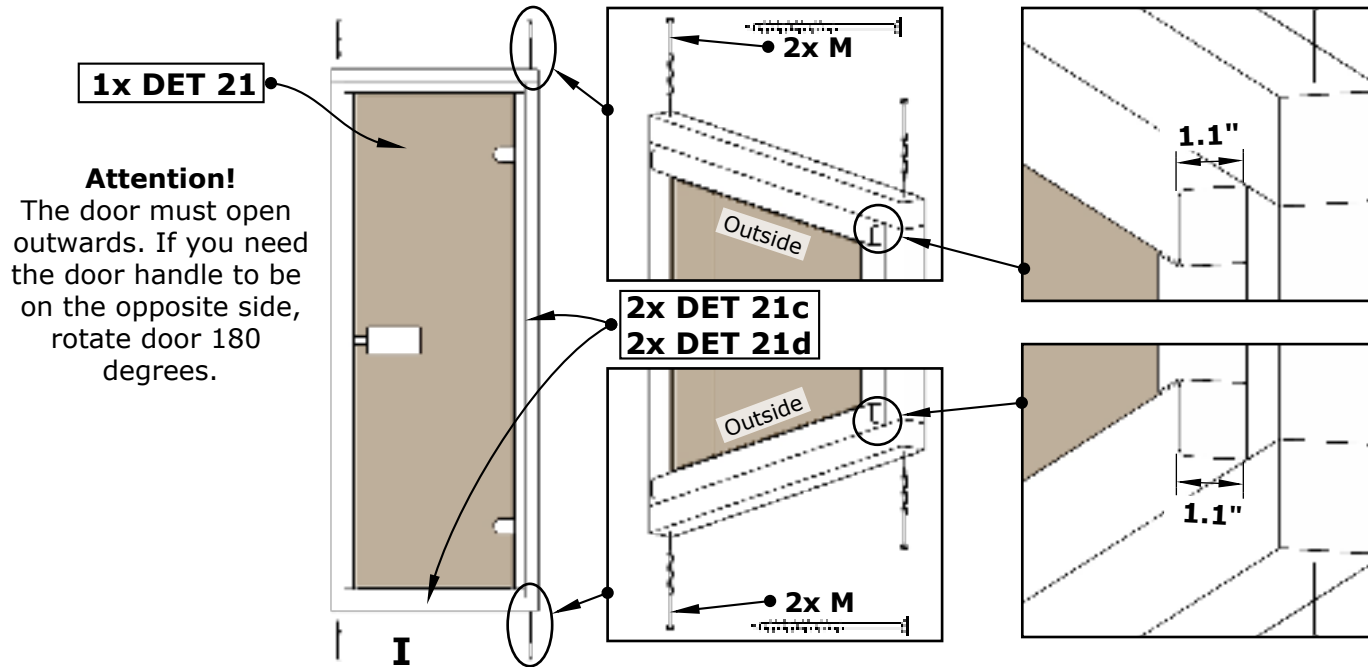


III

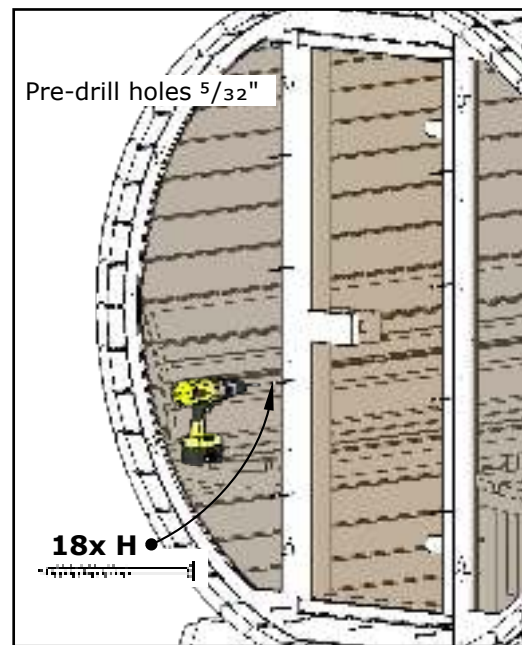


IV

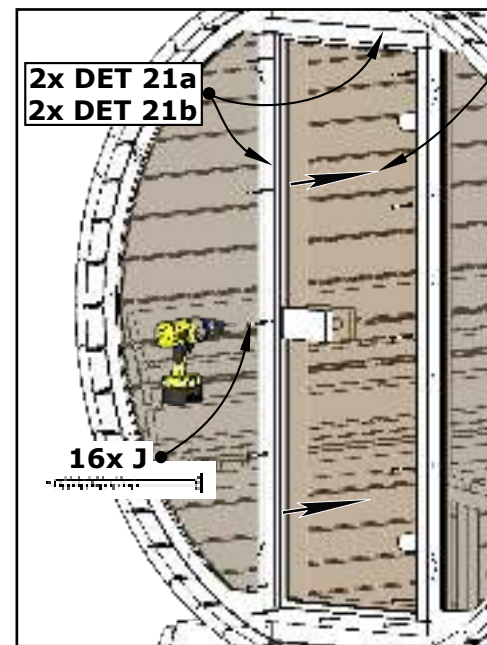




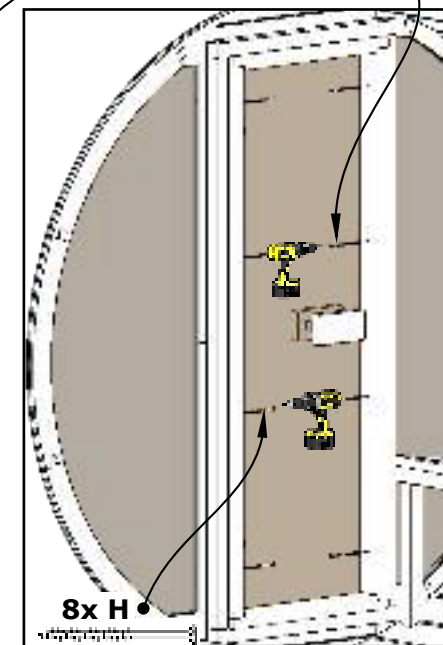
II Ensure door frame is pressed tightly against the wall and fasten from inside.



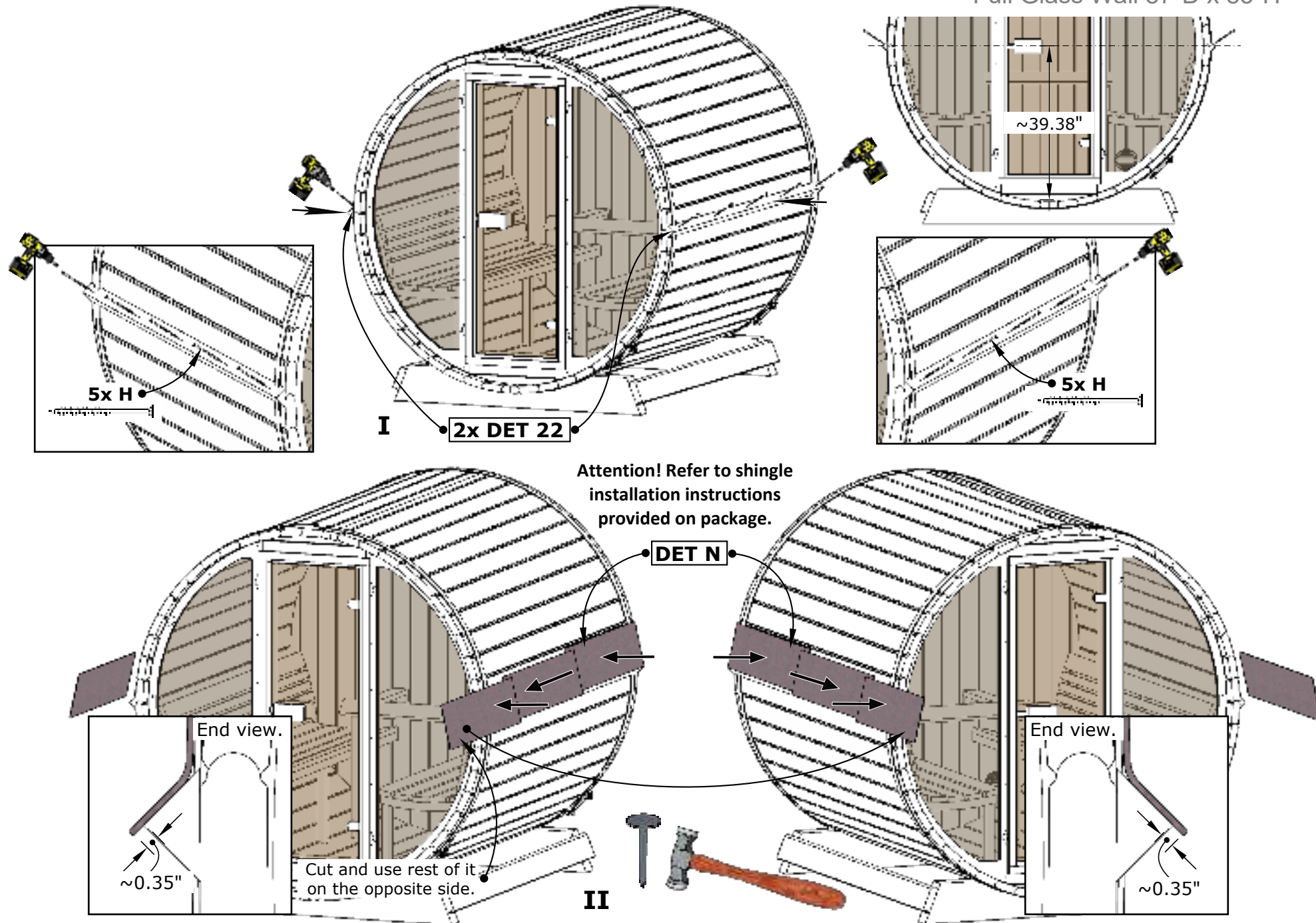
III

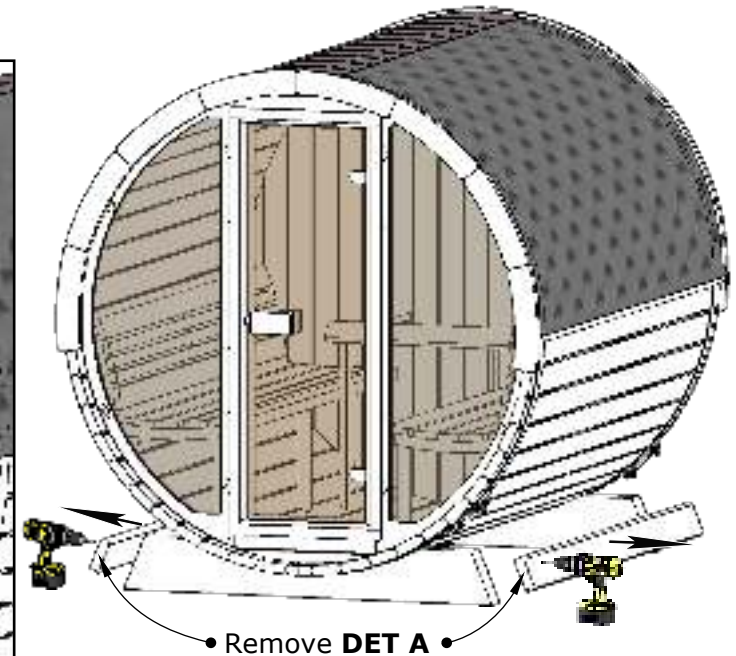
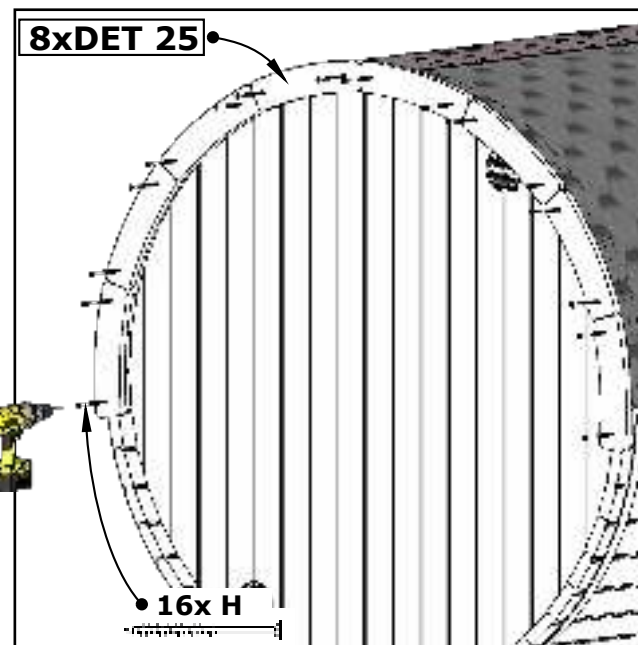
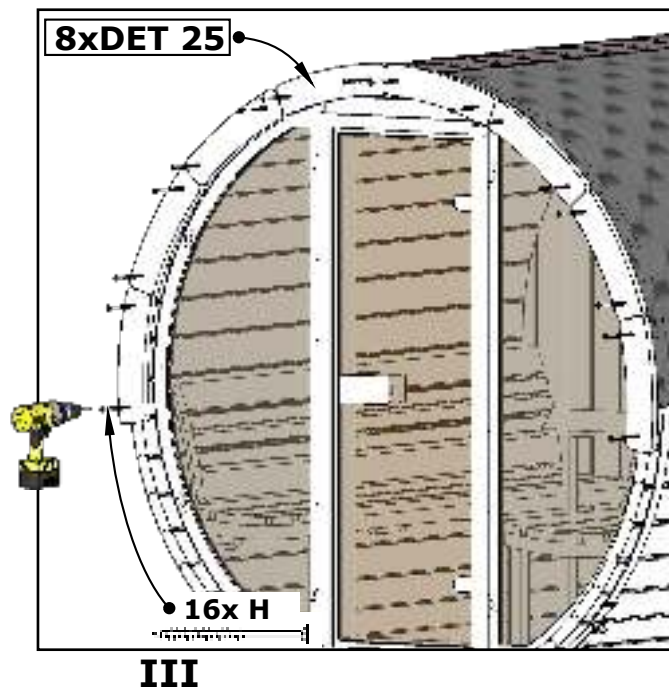
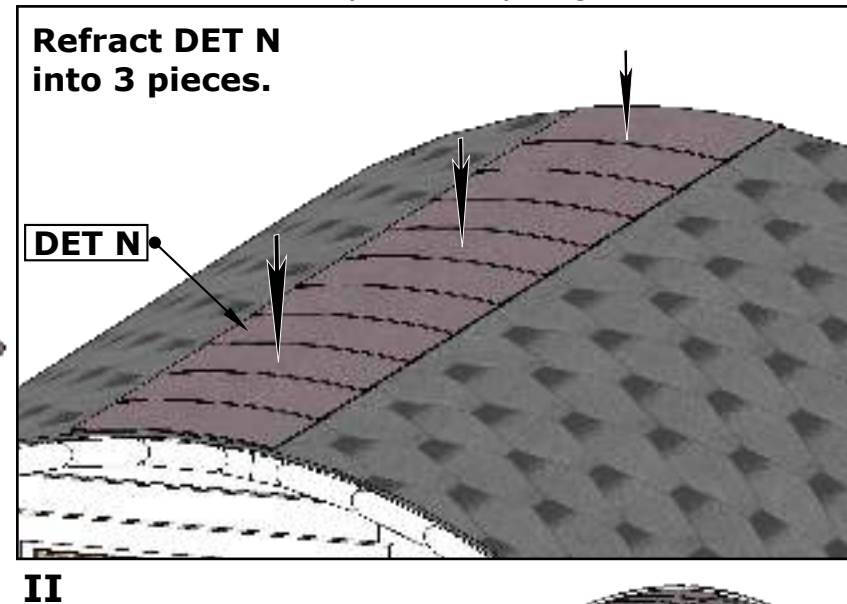
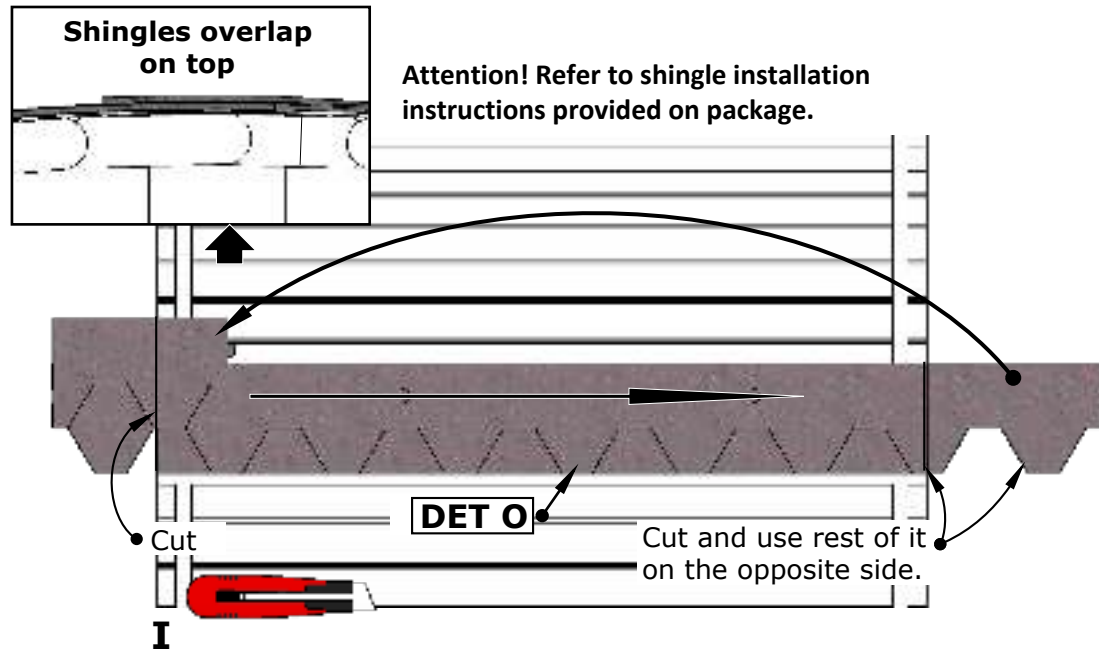


IV



V





Installation Instructions

When building a wooden product, it is important to follow all installation instructions to ensure the quality and durability is guaranteed.

Important!

Identification number of the Product / Serial Number: **123456789**

Must be accompanied by the serial number to identify the product.

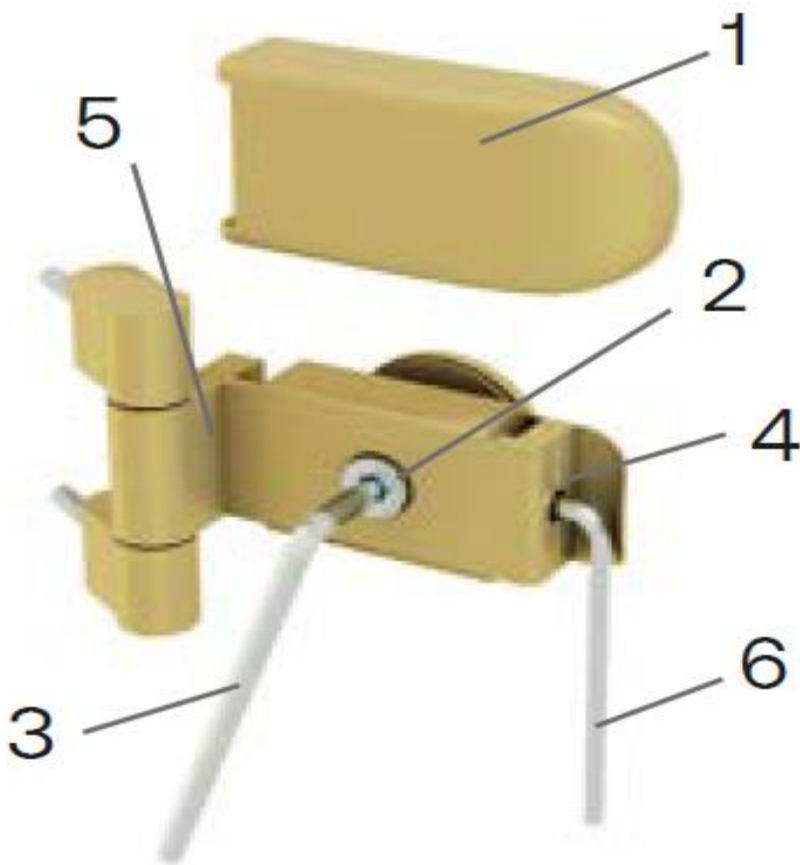
General Installation

- **Careful handling:** Treat all wooden parts with care during assembly to avoid scratches or friction.
- **Level foundation:** Ensure the sauna sits on a stable, level foundation for proper door and window operation. Ensure the base has enough stability to support the sauna.
- **Proper drainage:** Avoid constant water exposure to wooden materials.
- **Electrical and plumbing:** Hire qualified professionals for electrical work, including heater and lighting installation.
- **Wood treatment:** To ensure optimal performance and longevity of your Sauna, proper wood treatment is crucial. We strongly recommend treating all wooden components with a wood preservative. This includes unfinished skirting boards, if applicable, which should be treated immediately upon assembly.

Door and Window Maintenance

- **Regular checks:** Regularly inspect window and door hinges and locks. Tighten loose components and lubricate as needed.

• DOOR ADJUSTMENT INSTRUCTIONS



- You will need 3-mm (6) and 5-mm (3) hexagon keys for adjusting the hinges. Remove the plastic covers from the hinges (1). Loosen the fixing screws (2) one turn (do not remove the glass). If needed, the door can be shimmed up a bit from here vertically. If it needs to be adjusted left or right, turn the screws (4 & 5) as required. If one screw is turned counterclockwise, the other must be turned clockwise. Make sure both screws are tight when you have completed this step. Then tighten the fixing screws (2) when adjusted.

Wood Protection and Maintenance

- **Protective coating:** Apply a wood preservative at least once a year (or more often) to improve resistance to dirt and moisture, make cleaning easier, and extend the lifespan of the product.
- **Adjusting wick condition:** Check and adjust the condition of the sauna's wicks (if applicable) a few times a year.

Sauna Heater and Stones

- **Heater and chimney installation:** Follow the manufacturer's instructions for heater and chimney installation.
- **Cleaning heater stones:** Wash new stones before placement to remove dust and chemicals.
- **Stone placement:** Arrange stones according to the manufacturer's instructions, ensuring heating elements are not exposed.
- **First heating:** The first heating must take place under supervision for two-hours to a temperature of about 210°F. The sauna must be well ventilated both during and after heating. This allows the wood to absorb finishing materials and form a protective layer.

Sauna Use

- **Firewood:** Use dry firewood up to 12" long for wood-burning heaters.
- **Water Throwing:** Throw water only on the heater, not on walls or benches.
- **Swimwear:** Avoid wearing swimwear in the sauna to prevent damage to the benches from dripping water.
- **Seating comfort:** Consider using seating pads for increased comfort on hot benches.
- **Cracked stones:** Check the heater stones regularly, as they can crack over time. Replace or add stones as needed.

Sauna Cleaning After Each Use

- **Wipe down benches:** Use a clean, damp cloth to wipe down the benches. Do not use running water to clean the bench or other wooden surfaces.
- **Cleaning products:** Use suitable cleaning products specifically designed for sauna benches and other wooden parts.
- **Drying and ventilation:** After cleaning, allow surfaces to dry completely and ensure proper ventilation. Run the heater for at least 30 minutes with the vent open and door/windows closed.

Sauna Maintenance - Yearly

- **Wood treatment:** Re-treat wooden surfaces with a suitable product, especially for frequently used saunas.
- **Cleaning surfaces:** Clean all surfaces with a soft brush/cloth and a designated cleaning agent according to the product's instructions.
- **Heavy stains:** For stubborn stains, lightly sand the area before re-treating with wood preservative.

- **Avoid unsuitable products:** Avoid paints, varnishes, harsh disinfectants, or pressure washers, as these can damage the wood.
- **Hardware checks:** Inspect bench and support mountings. Tighten loose screws if necessary, as wood can loosen due to heat and moisture fluctuations.

What to Avoid in Your Sauna

- **Drying textiles:** Avoid drying textiles in the sauna due to fire hazards and potential wood damage from excessive moisture.
- **Excessive heat:** Don't exceed the maximum temperature specified by the heater manufacturer to prevent fire hazards and wood warping.
- **Cleaning methods:** Avoid using pressure washers or excessive running water, as this can permanently damage the wood structure.

Wood Characteristics in Saunas

- **Natural changes:** Wood is a natural material that may crack or warp slightly due to temperature fluctuations. This is normal in saunas with extreme temperature and humidity changes.
- **Deformation factors:** The risk of wood deformation depends on the material, usage intensity, and is more noticeable with wider boards.
- **Darkening wood:** Wood in areas exposed to hot steam may darken over time.
- **Wood Smell:** Thermally treated wood has a characteristic smell that diminishes over time but does not completely disappear. In a sauna, the smell weakens faster if it is heated for a long time and aired at the same time. The smell is softened by treating the wood with a suitable wood oil or wood care product. Do not wash untreated thermal wood with water, as this will make the smell stronger.



Technical Support
(224) 253-5909